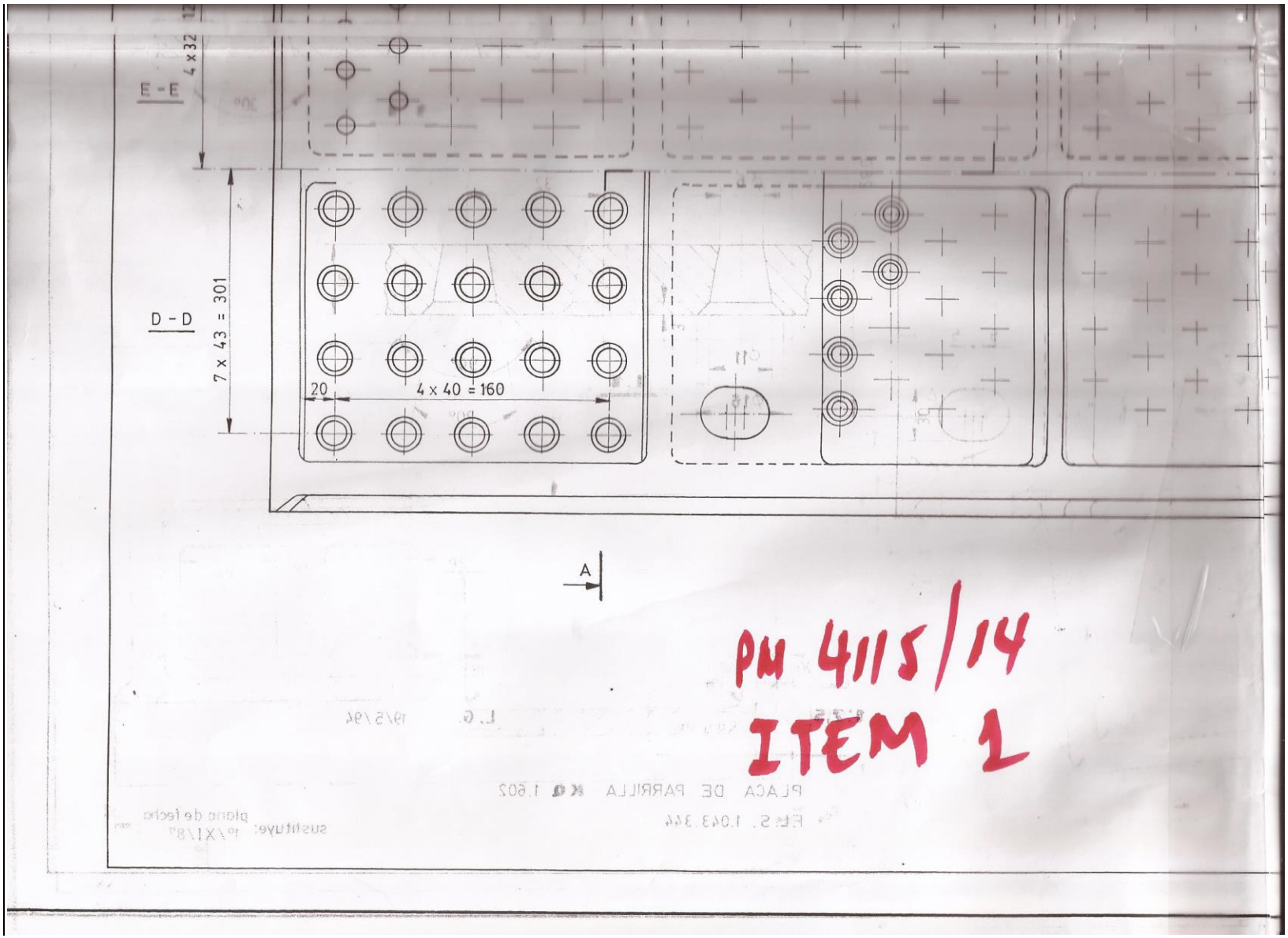
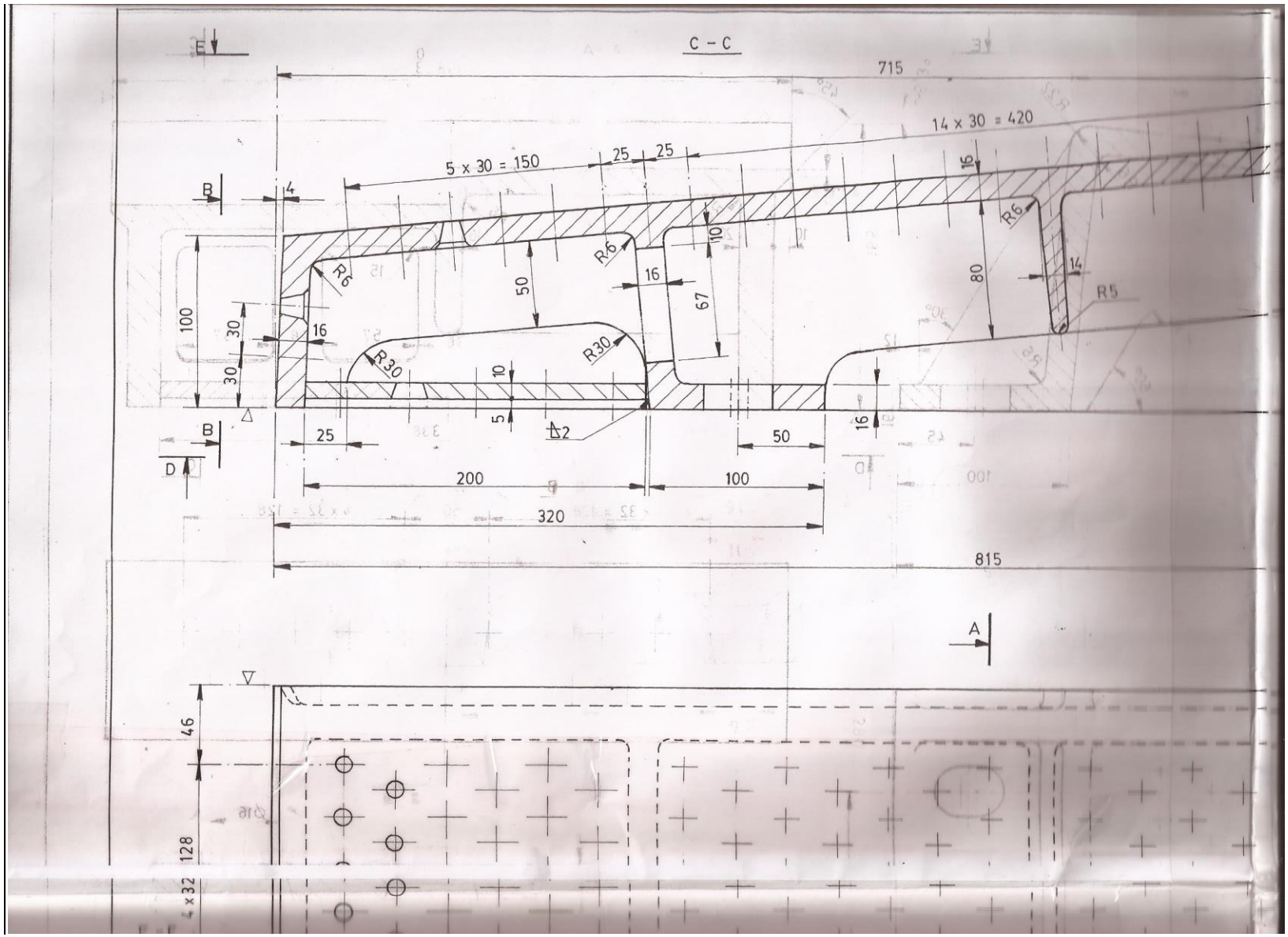
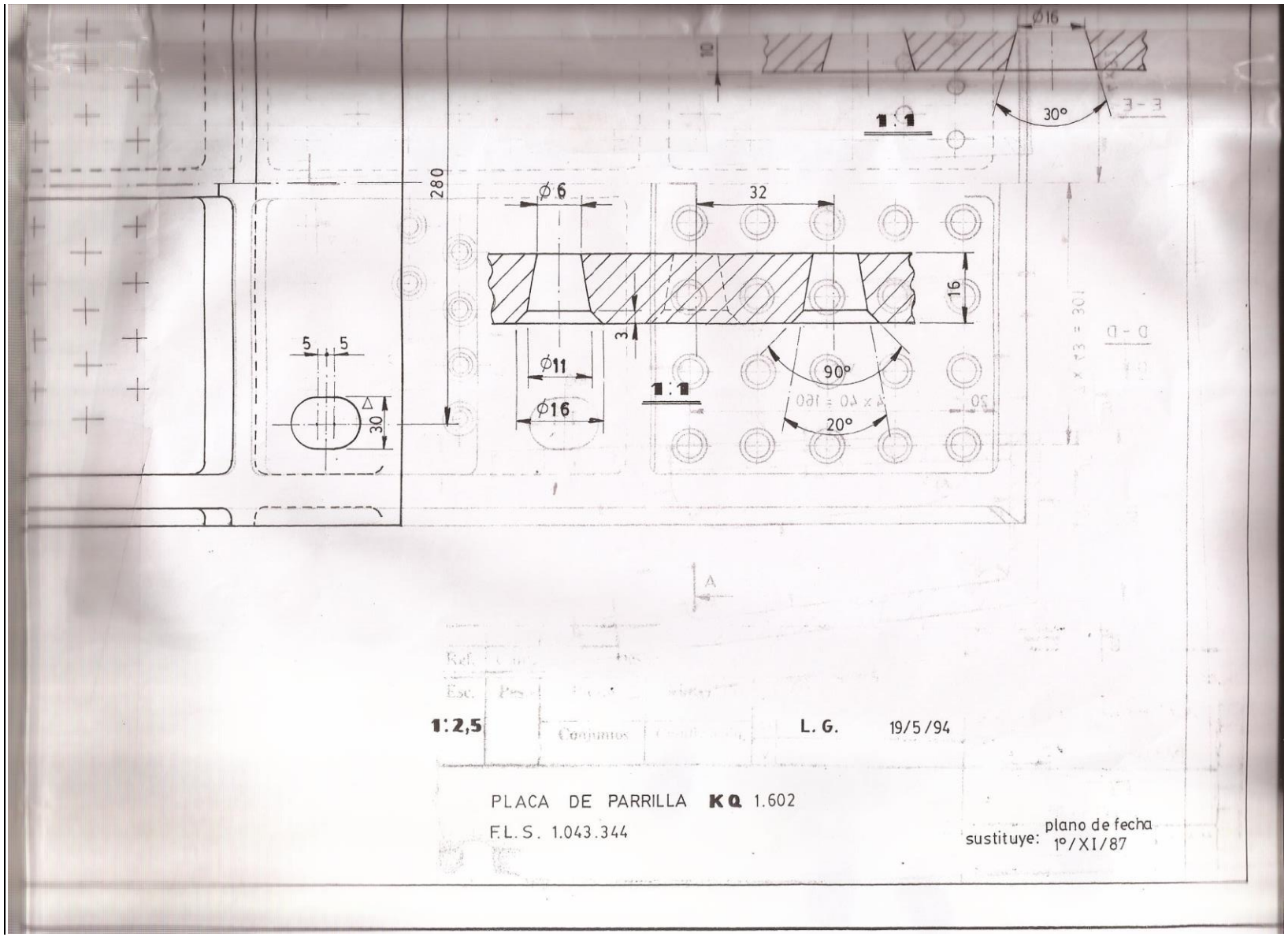
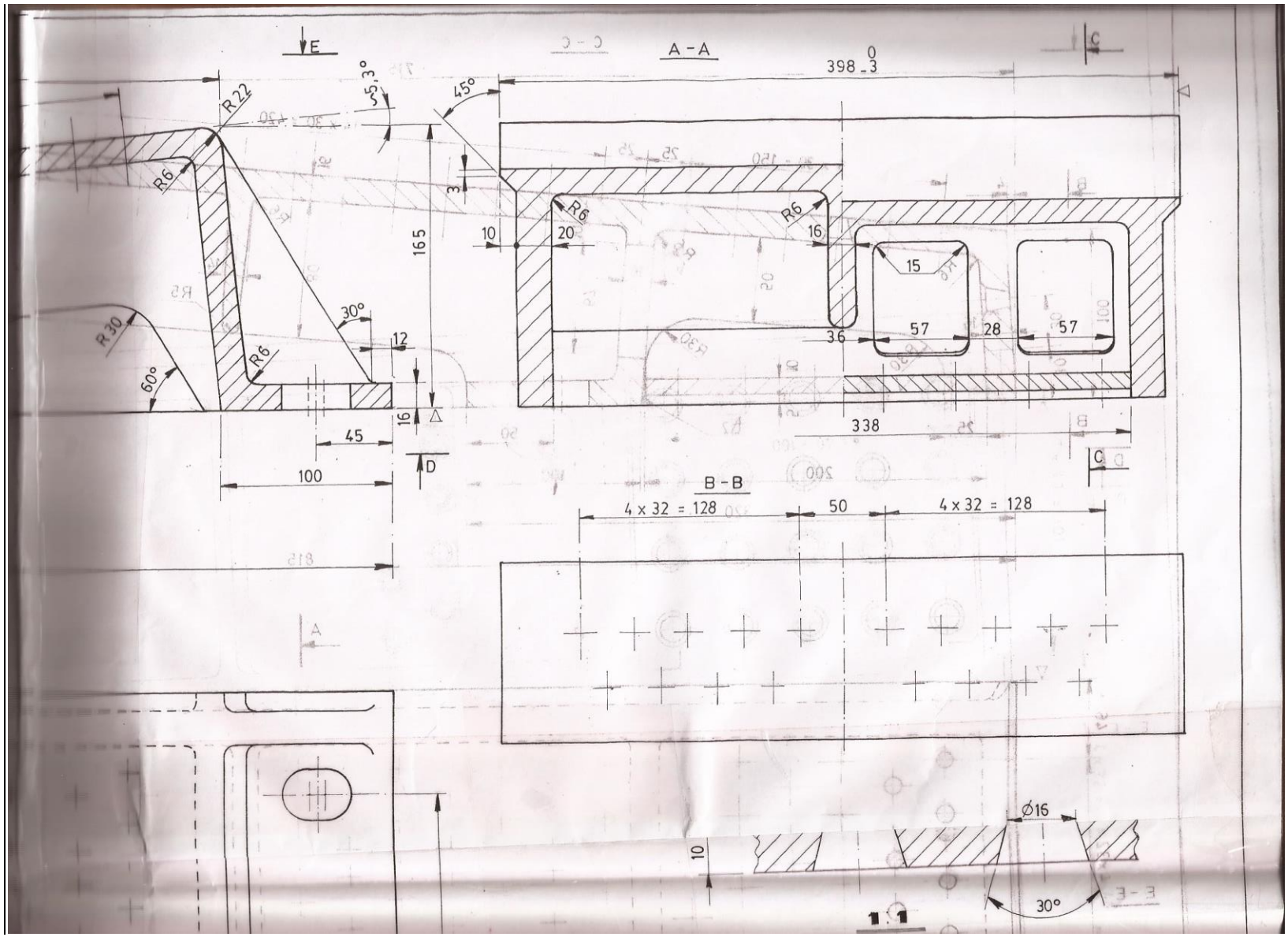


PM 4115/14
ITEM 1


C – C
715
14 x 30 = 420
5 x 30 = 150
25
25
4
16
R6
R6
R6
R5
50
16
67
10
80
14
100
30
30
16
R30
R30
10
5
2
25
50
16
200
100
320
815
B
B
D
A
46
128
4 x 32

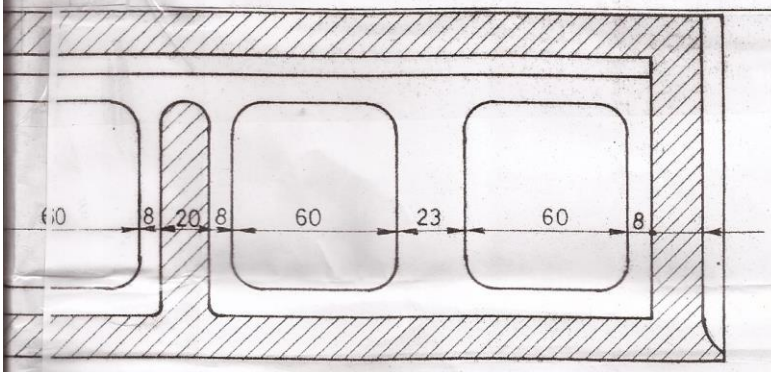

Ø16
10
30°
E - E
1 : 1
280
Ø 6
32
16
3
5
5
Ø11
Ø16
30
90°
20°
1 : 1
D - D
A
1:2,5
L. G.
19/5/94
PLACA DE PARRILLA KQ 1.602
F.L.S. 1.043.344
sustituye: plano de fecha 1º/XI/87



E
A - A
398 0 -3
R22
R6
R30
60°
30°
12
16
165
45
100
D
5,3°
45°
3
10
20
16
15
36
57
28
57
338
B - B
4 x 32 = 128
50
4 x 32 = 128
Ø16
10
30°
1:1

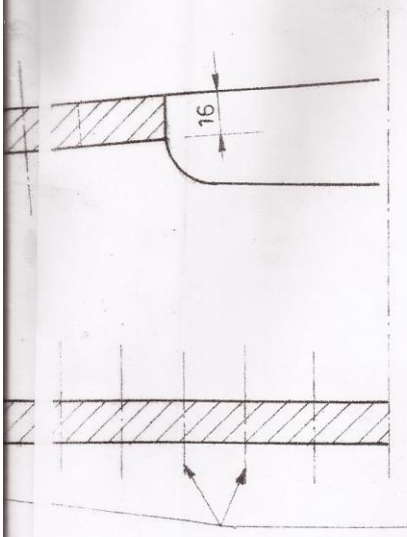
PERFIL

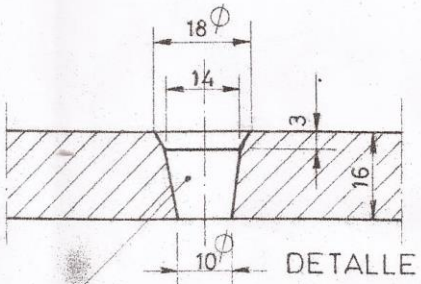
(5)



RTE A—A

(5)





DETALLE
III — III

ITEM 2

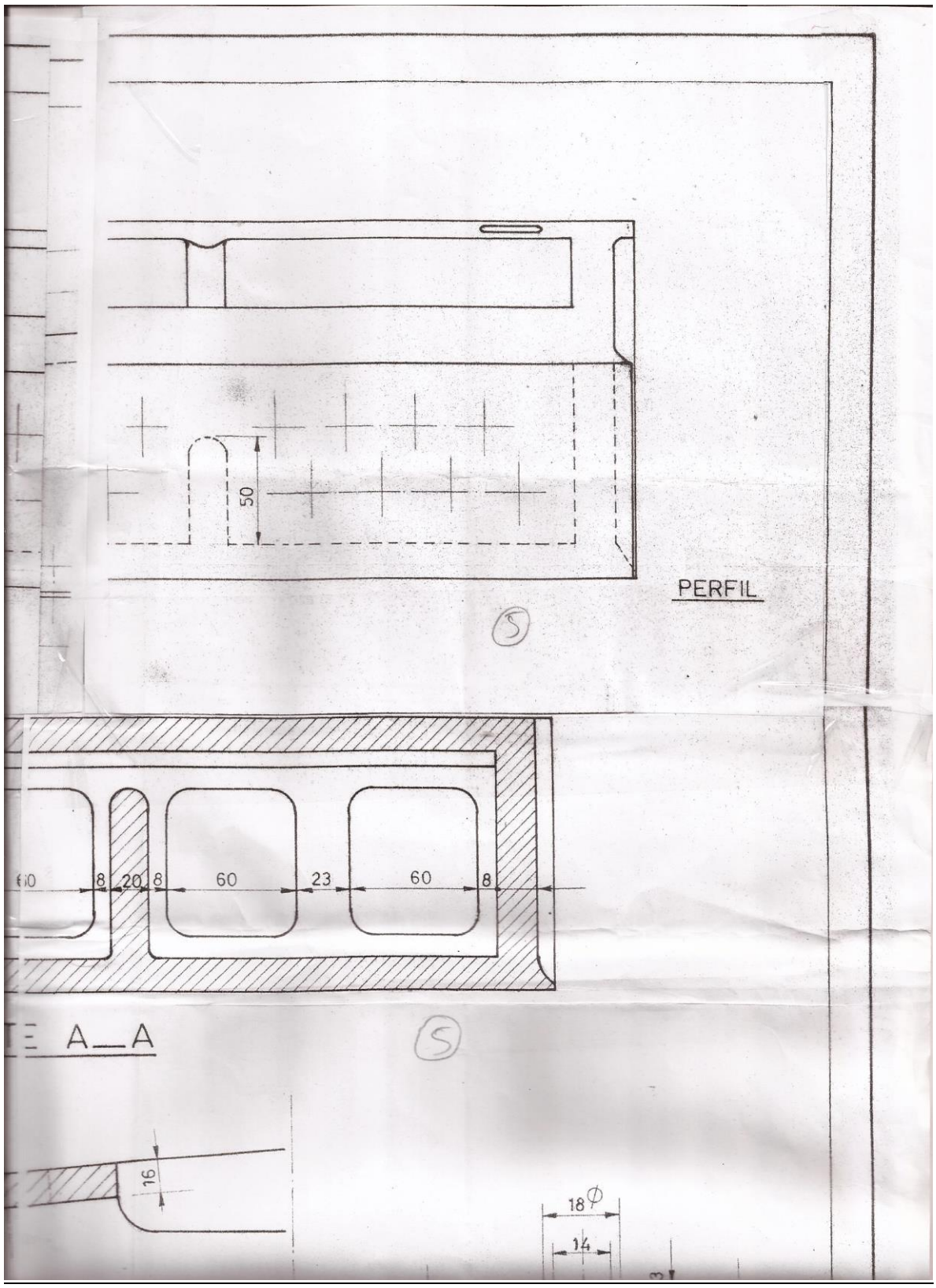
Escala III : III		Fecha	INDUSTRIA NACIONAL DEL CEMENTO
		1º X1.87 L. G.	
		1º X1.87 "	
		2.X1.87 W.D.F.	

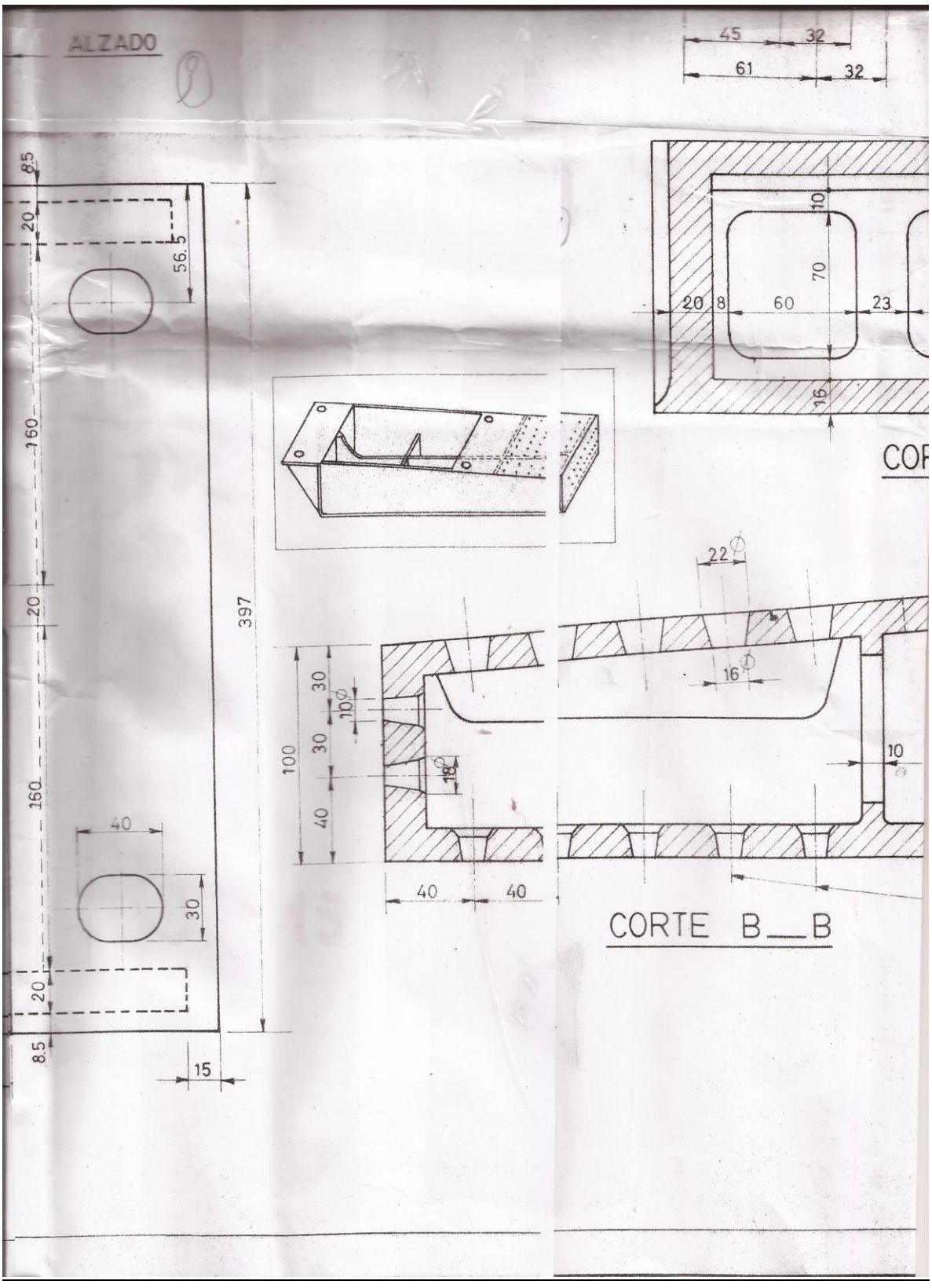
POS. 1.043.344 G.F.H: 346.12

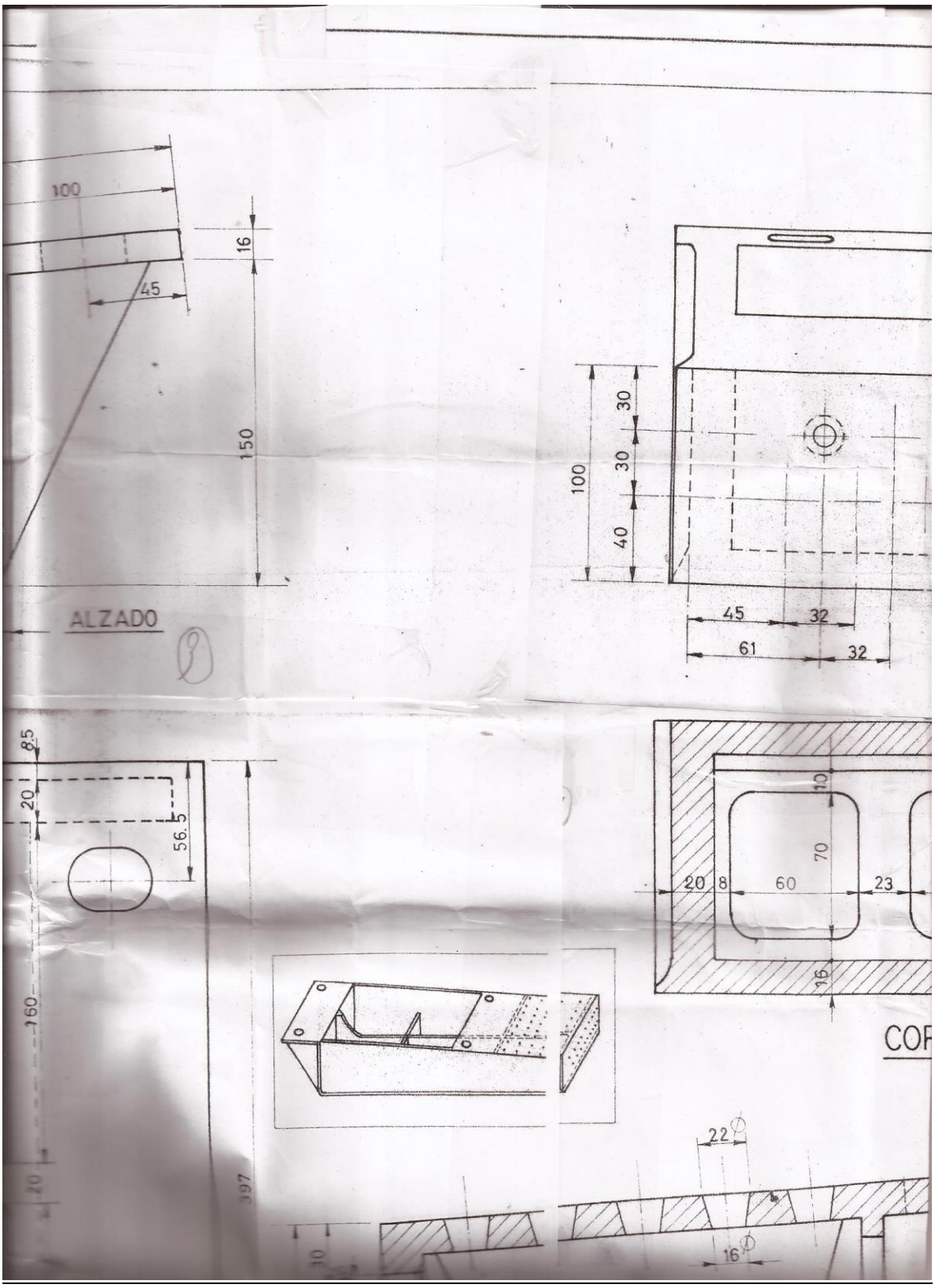
PLACA DE PARRILLA PARTE FIJA

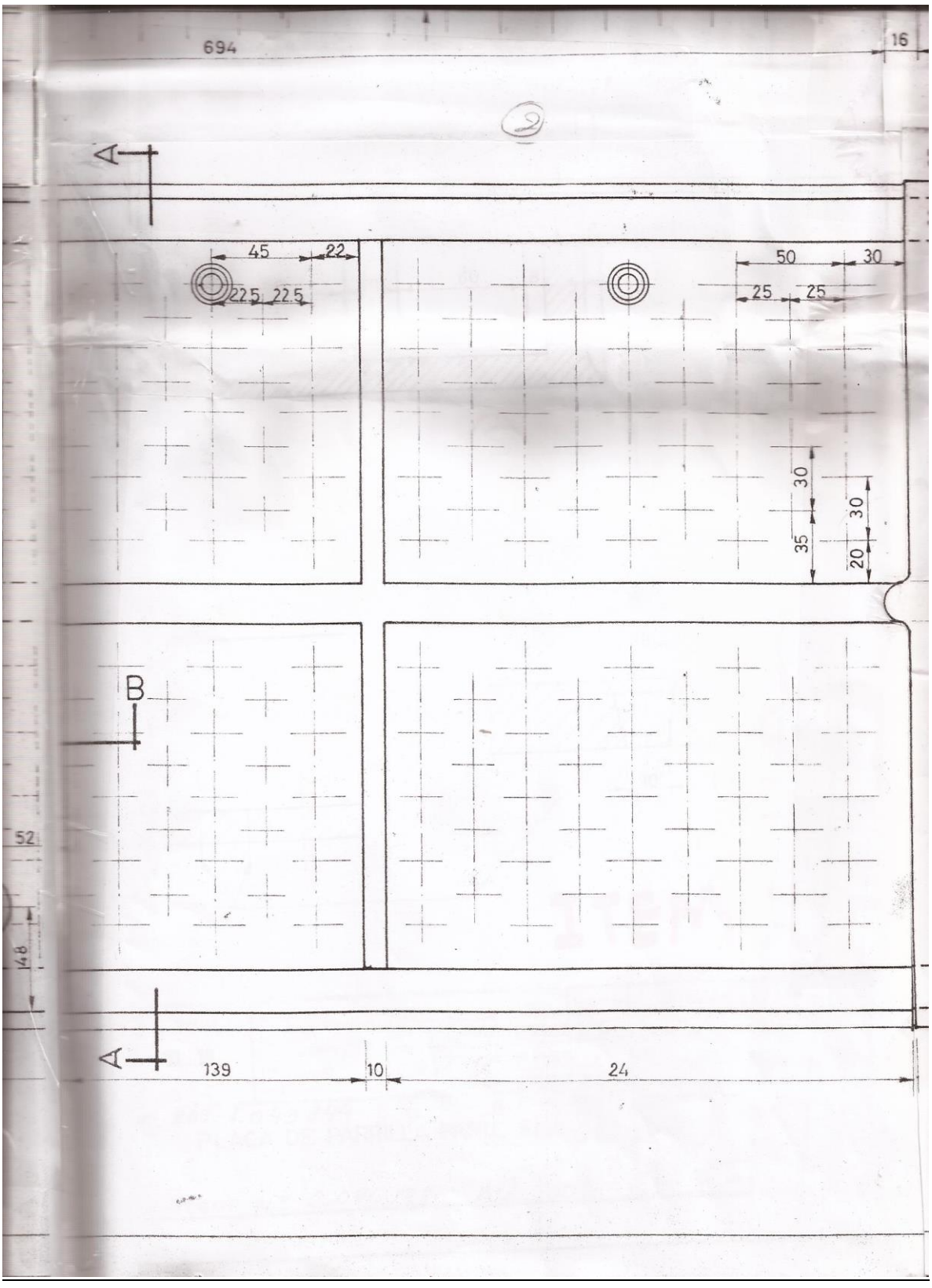
Diseño No.

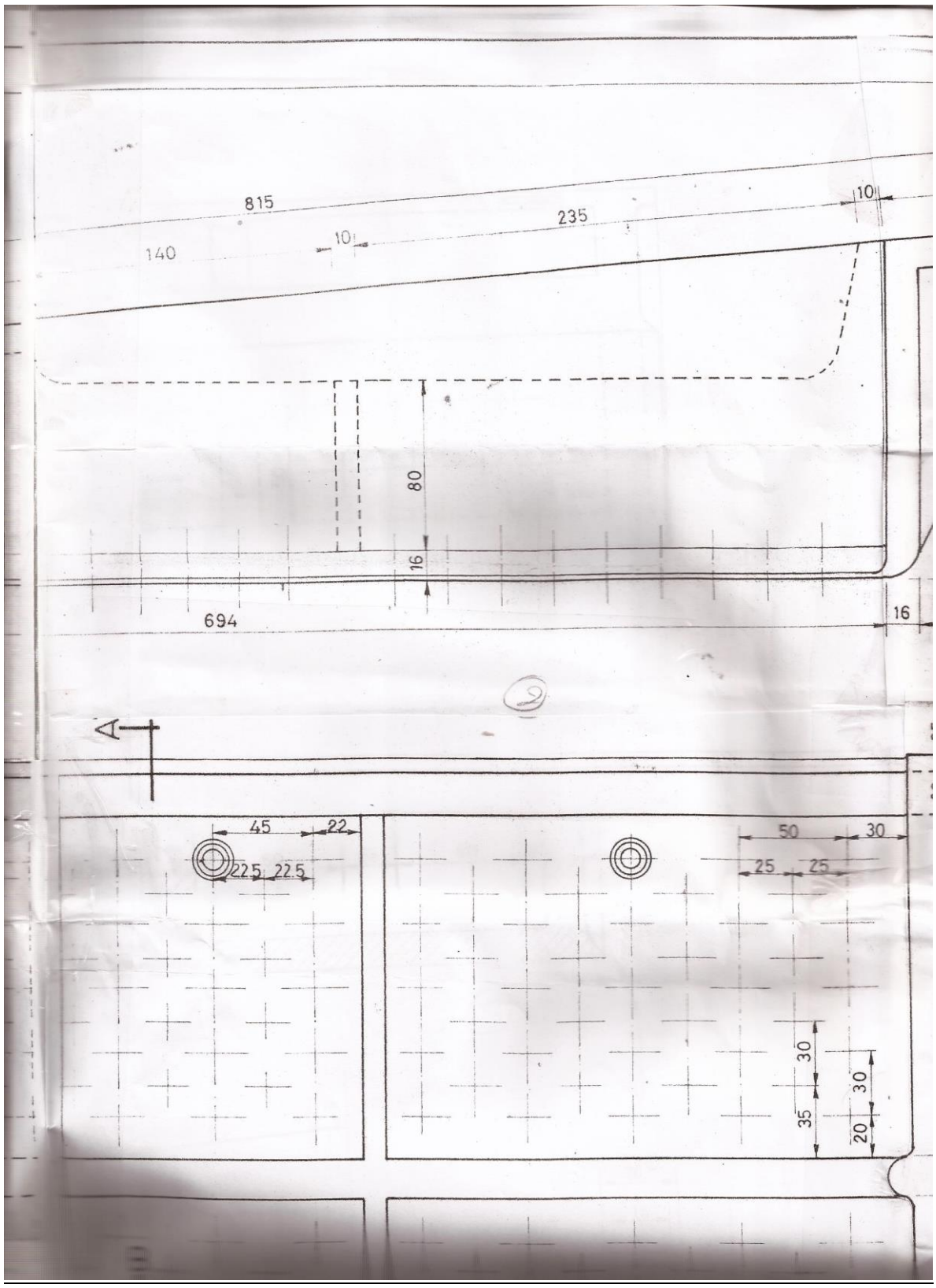
PLANO Nº 2.086.198 KQ 1601

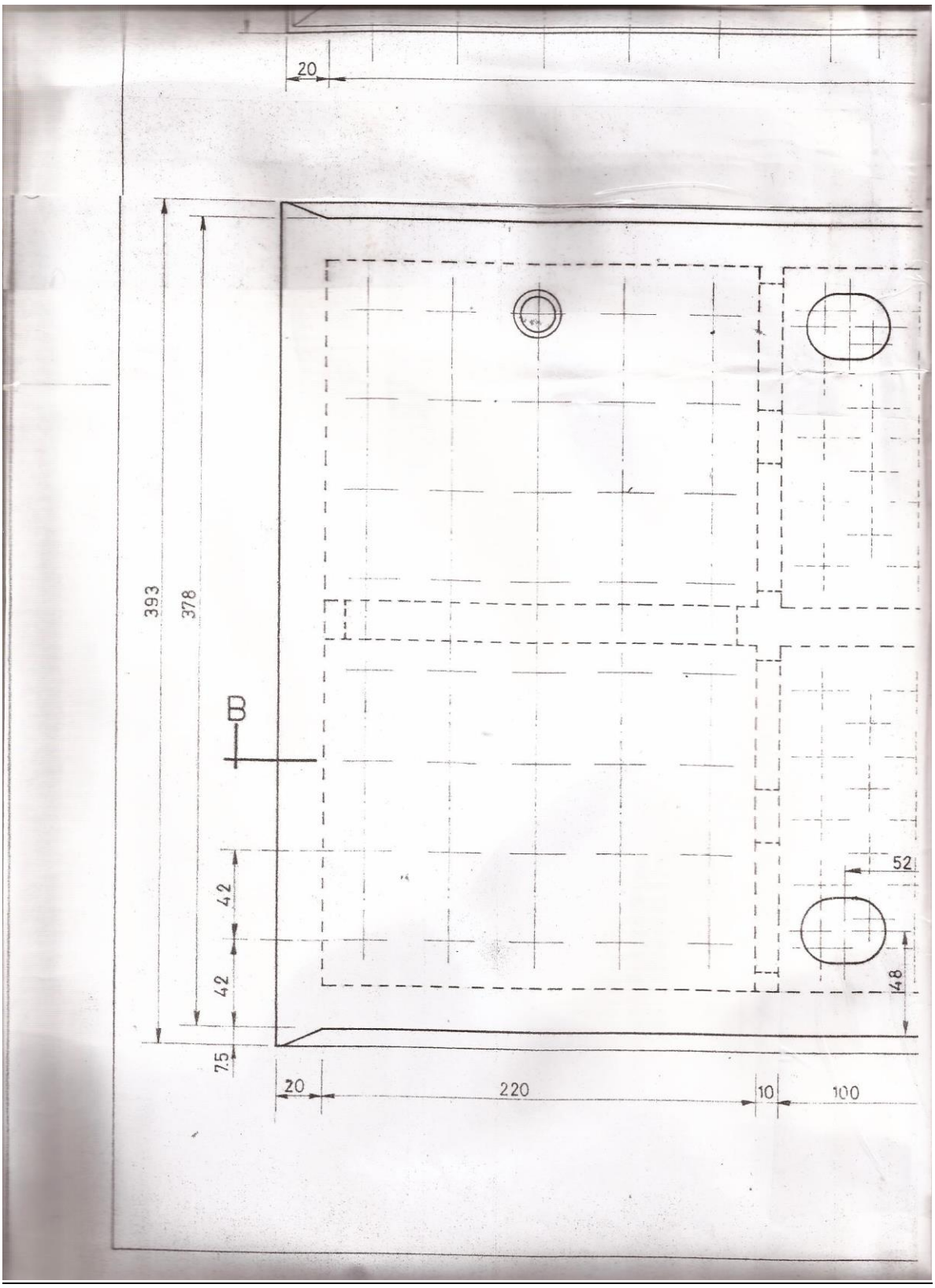

50
PERFIL
8
20
8
60
23
60
8
16
18
14

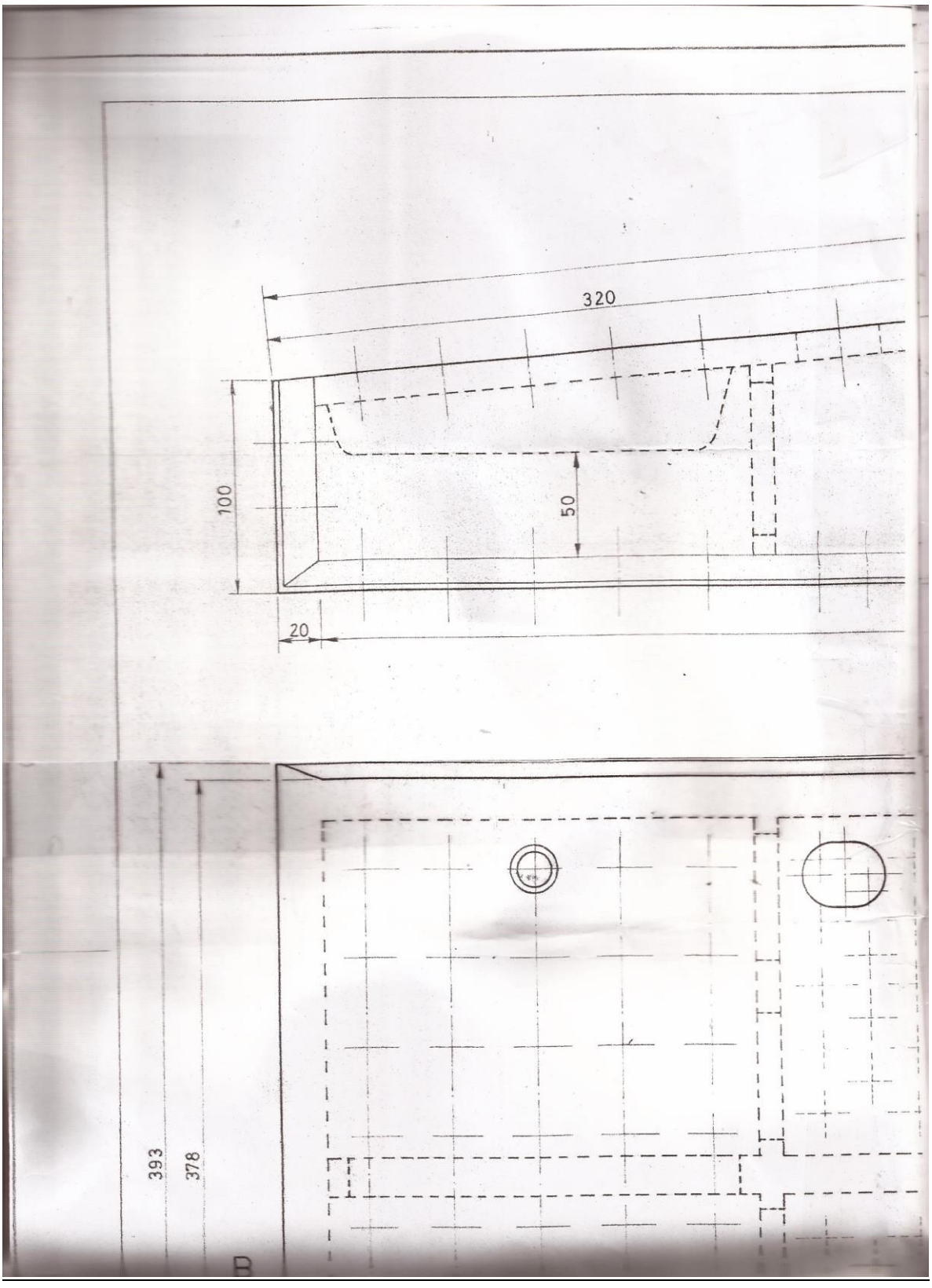

ALZADO
45
32
61
32
8.5
20
56.5
160
20
160
397
40
30
20
8.5
15
10
70
20
8
60
23
16
22
16
10
18
30
10
30
40
100
40
40
CORTE B__B


100
16
45
150
ALZADO
30
30
40
100
45
32
61
32
8.5
20
56.5
160
20
397
10
70
20
8
60
23
10
16
22
16

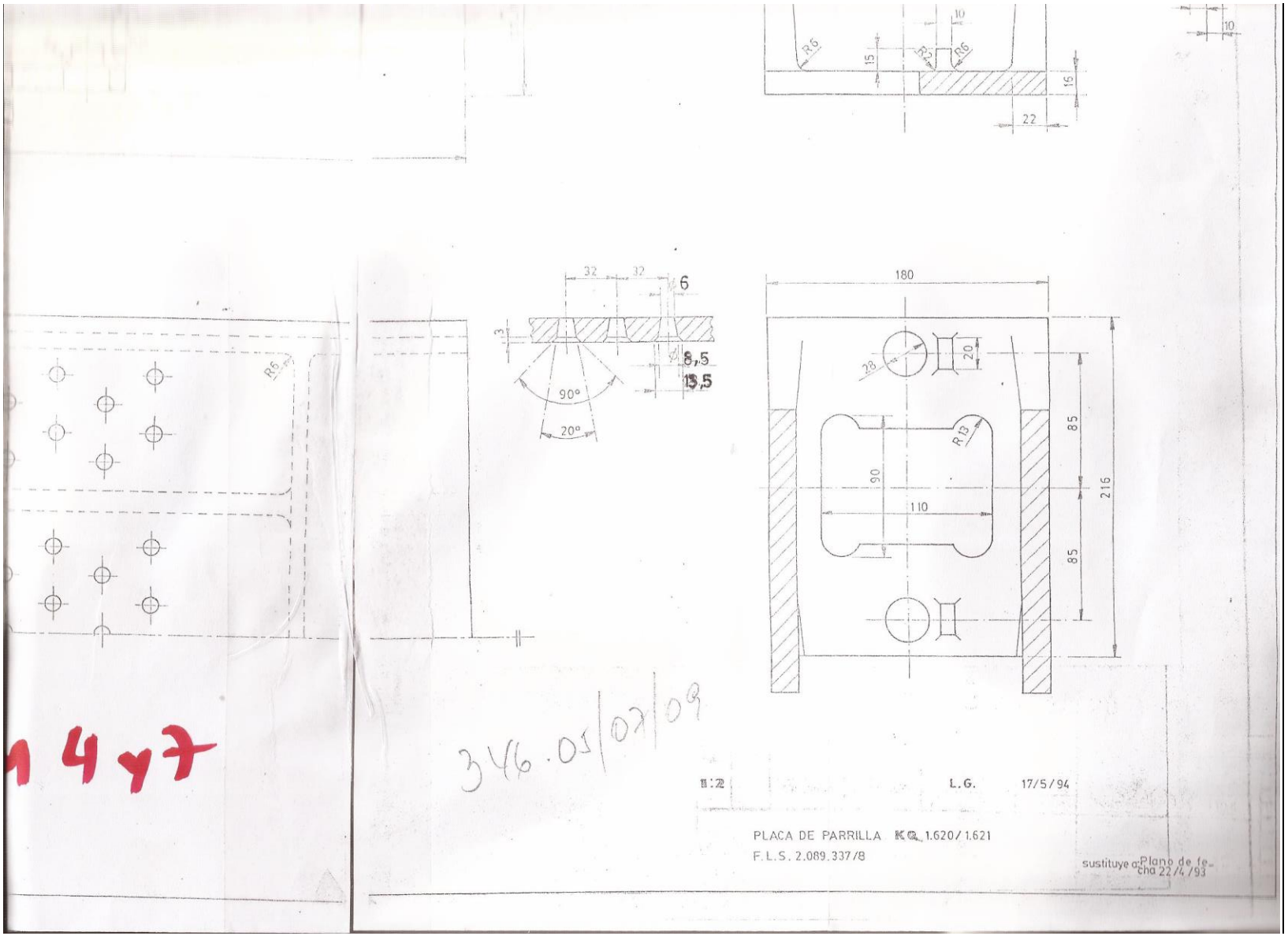

694
16
9
A
45
22
22.5
22.5
50
30
25
25
30
30
35
20
B
52
148
A
139
10
24


815
140
10
235
10
80
16
694
16
A
45
22
225
225
50
30
25
25
30
30
35
20


20
393
378
B
42
42
7.5
52
48
20
220
10
100


320
100
50
20
393
378

ITEM 44
18 x 18 = 324
37
R6
187.5 ±1
530
75 -0.3 0
20°
90°
32
32
6



346.01/07/09

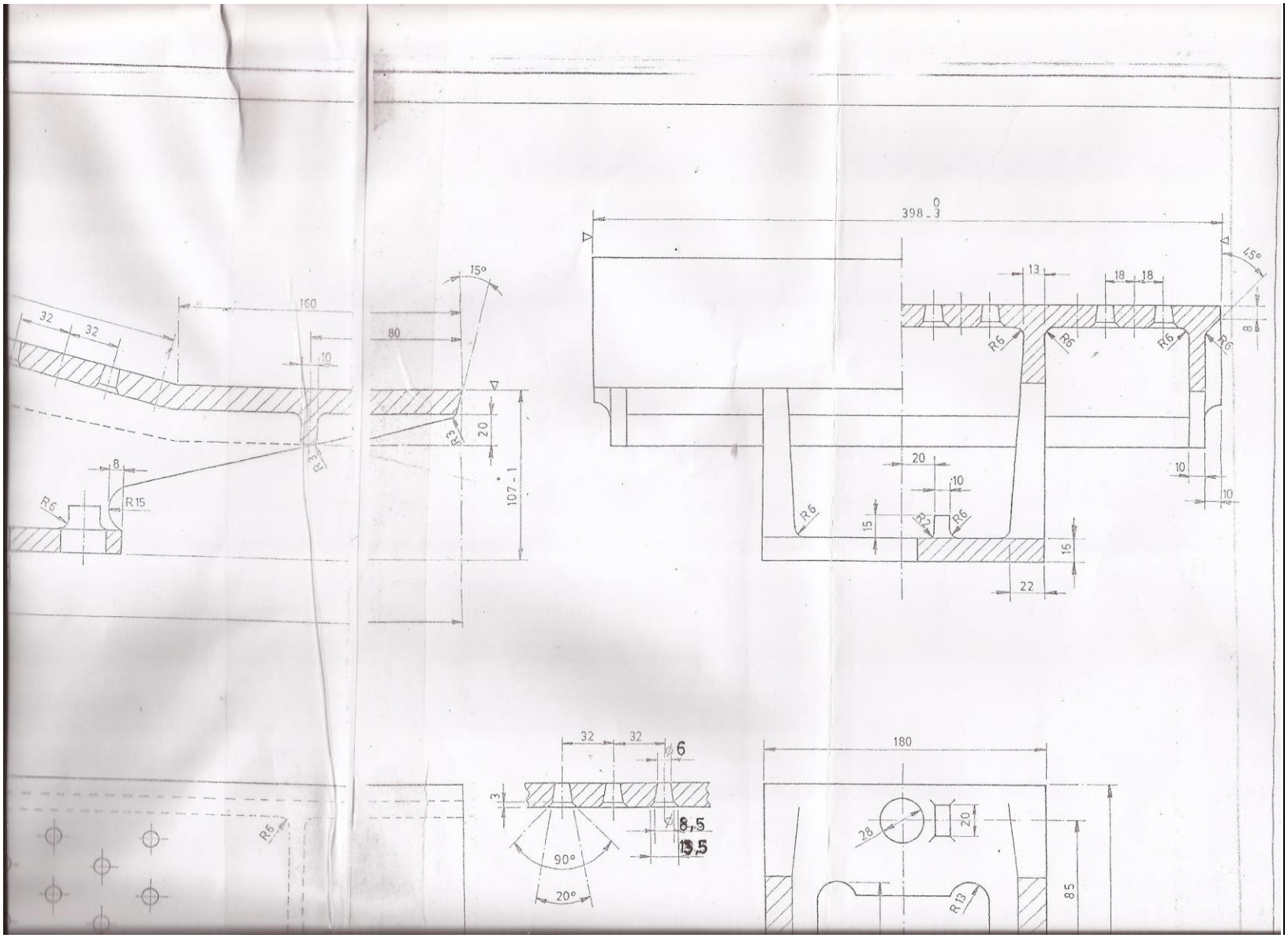
1 4 x 7

1:2 L.G. 17/5/94

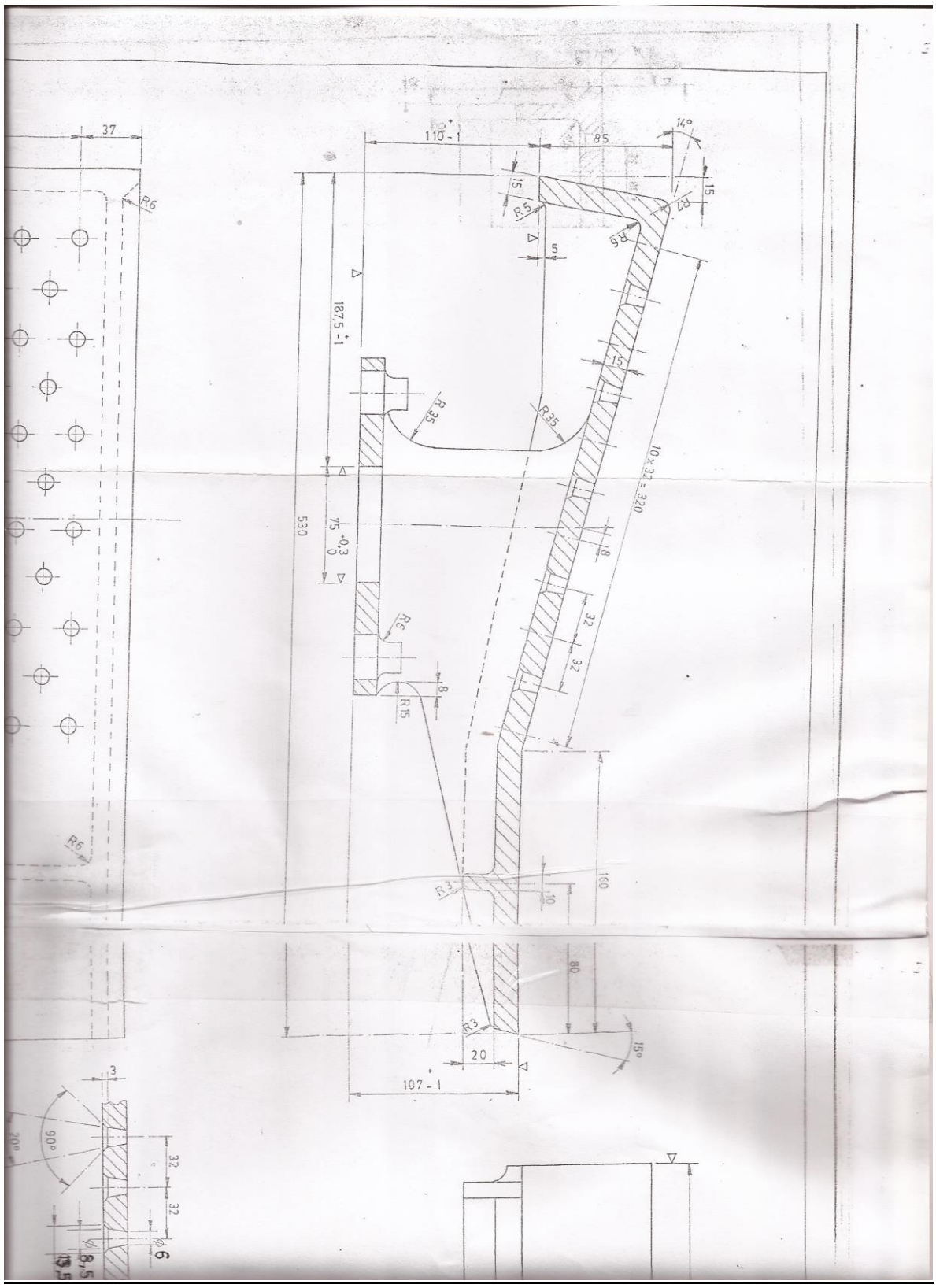
PLACA DE PARRILLA KG 1.620/1.621

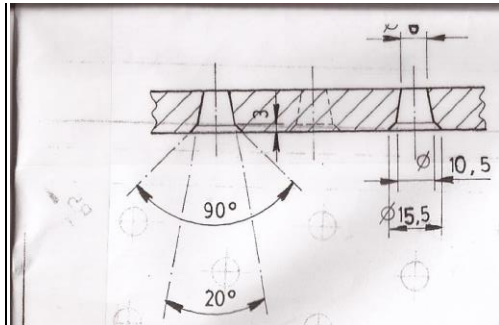
F.L.S. 2.089.337/8

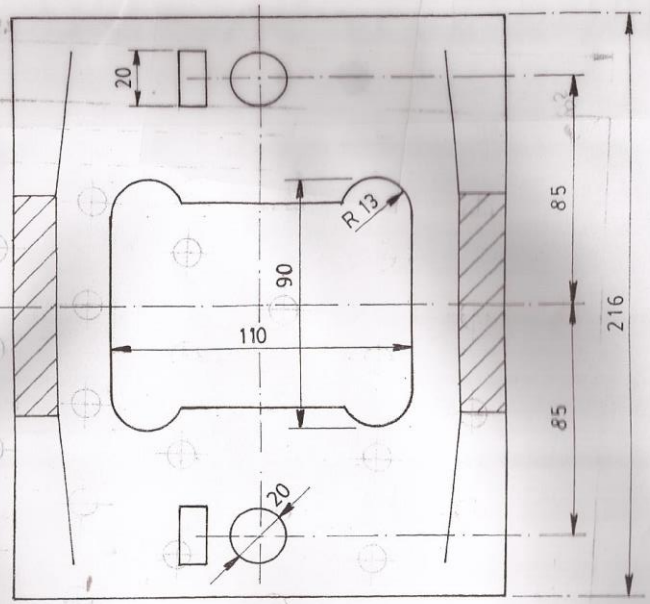
sustituye a Plano de fecha 22/4/93



398 0 -3
45°
13
18
18
8
R6
R6
R6
R6
20
10
10
10
R6
15
R2
R6
15
22
15°
160
80
10
32
32
20
R3
R3
107 -1
8
R6
R15
32
32
6
3
8,5
13,5
90°
20°
180
28
20
85
R13
R6


37
R6
110 - 1
85
14°
15
R5
R7
R6
5
187,5 - 1
R35
R35
10 x 32 = 320
530
75 +0,3 0
8
32
32
R6
8
R15
R6
R3
10
160
80
R3
20
15°
107 - 1
3
90°
20°
32
32
Ø6
8,5
13,5





ITEM 6

Ref.	Cant.	Designación	Material
E.	Peso	Piezas	Materia
1:2		Conjuntos	Codificación

L.G. 13/5/94

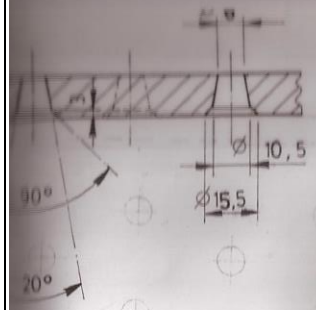
G.F.H. 346.12

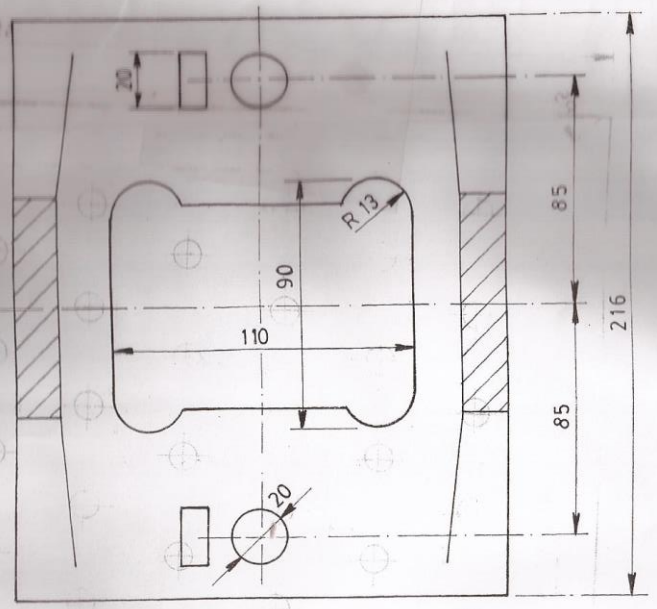
PLACA DE PARRILLA KG. 1553

F.L.S. 2.092.853

2.045.677

sustituye a Plano de fecha 30/8/84





CTEM 6

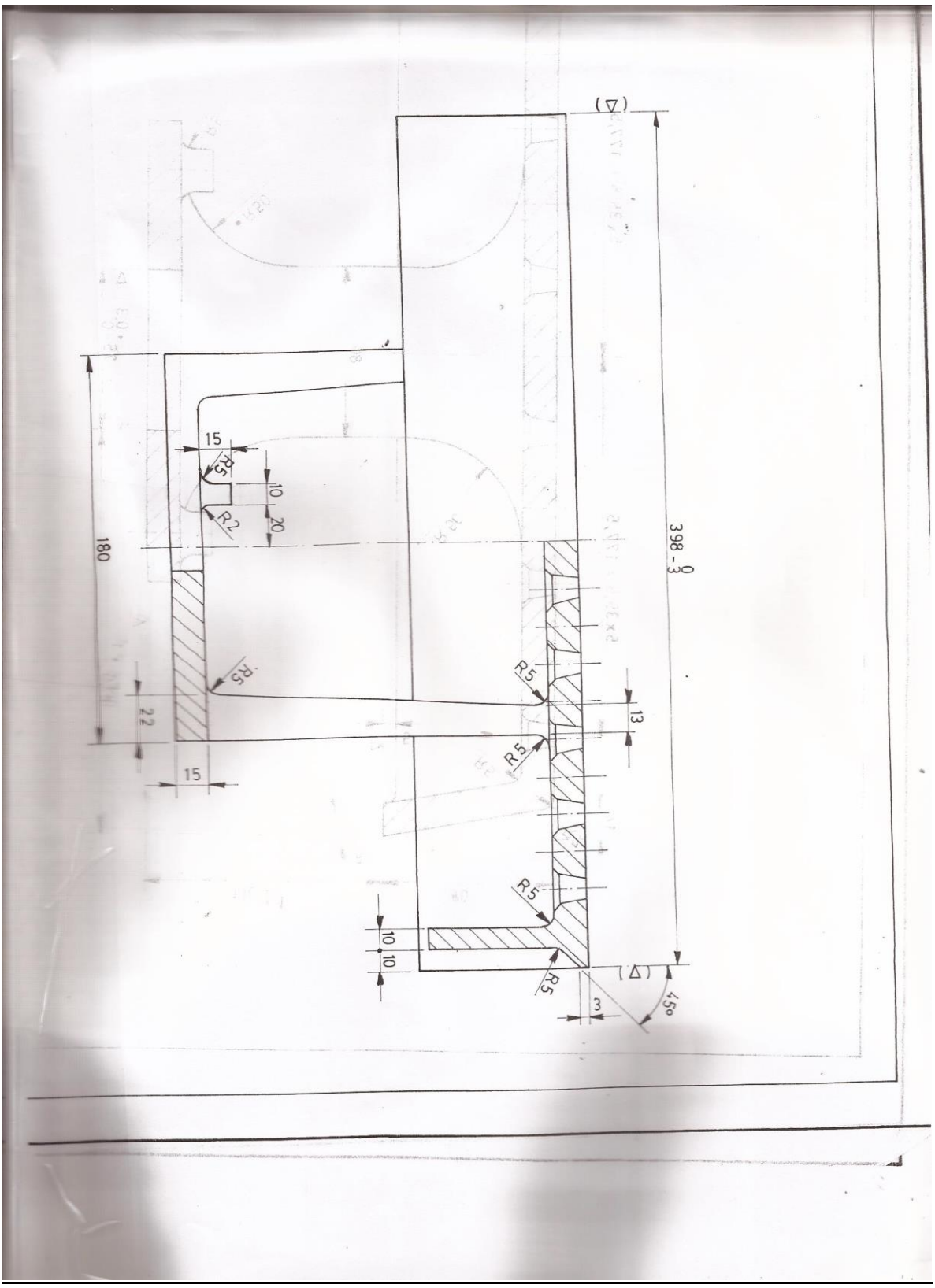
Ref.	Cant.	Designación		Materia		Observaciones
Ex.	Peso	Piezas	Material			
1:2		Conjuntos	Codificación	L.G.	13/5/94	I.N.C.

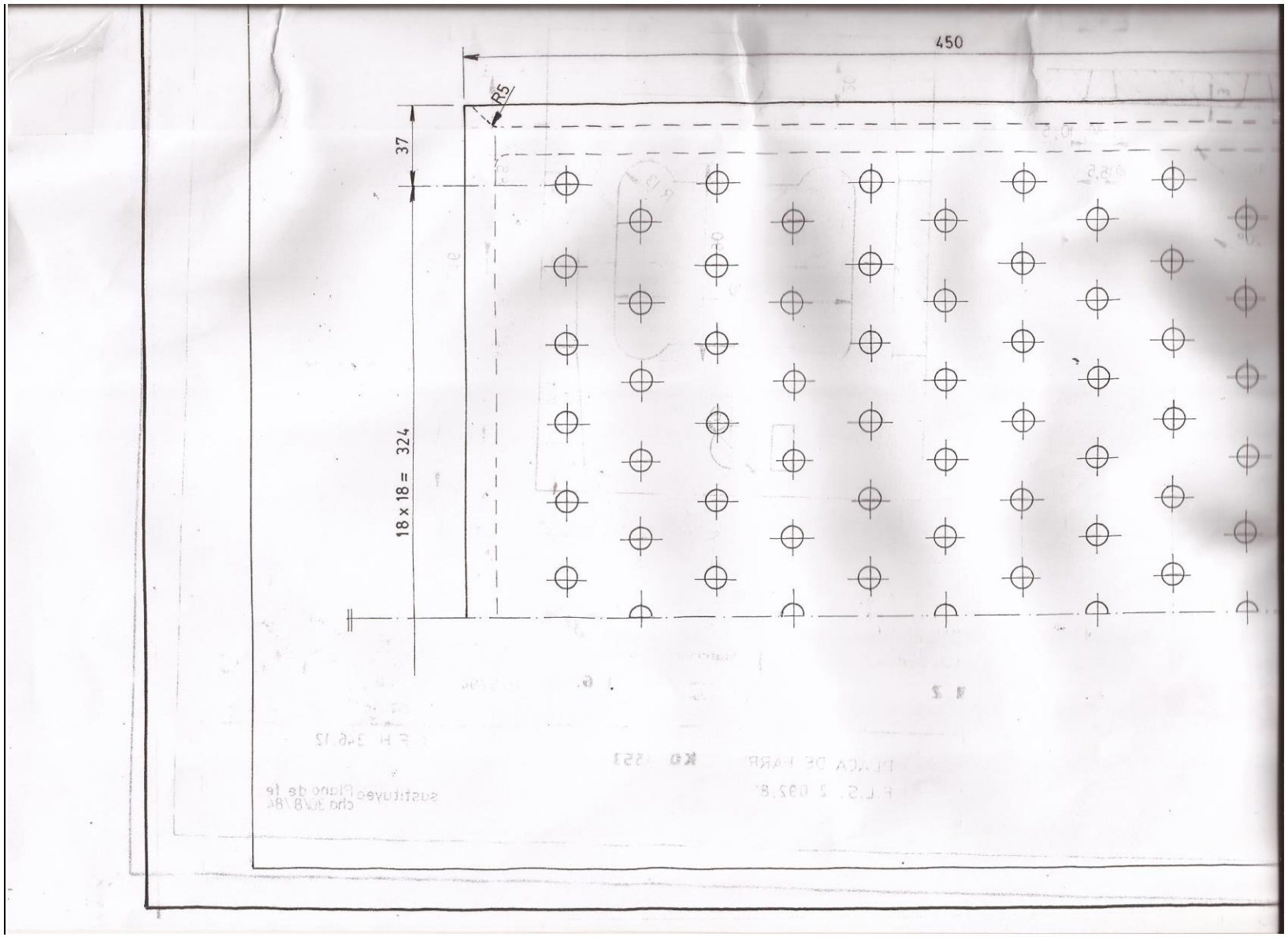
PLACA DE PARRILLA **KQ 1553**

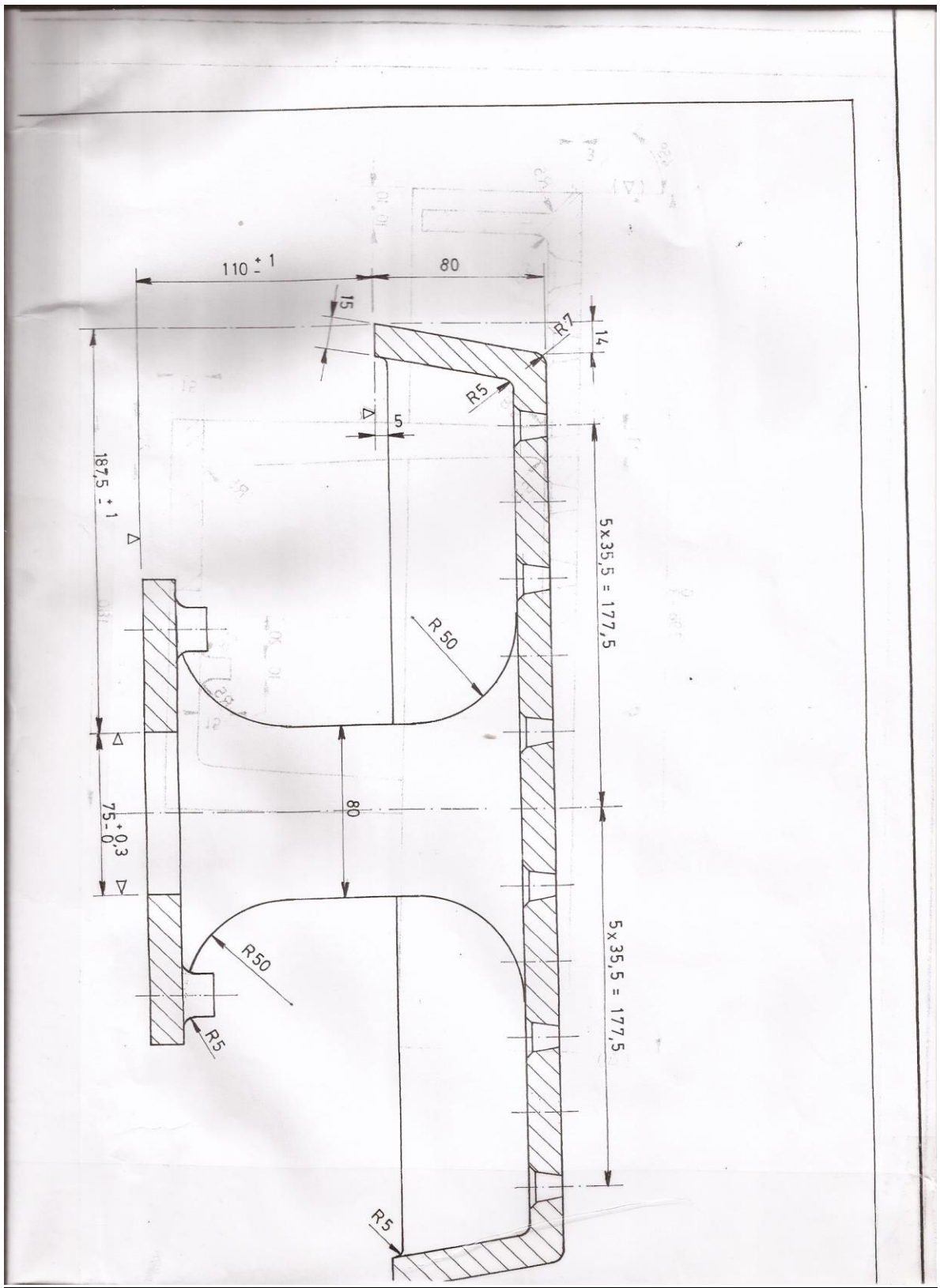
F.L.S. 2.092.853

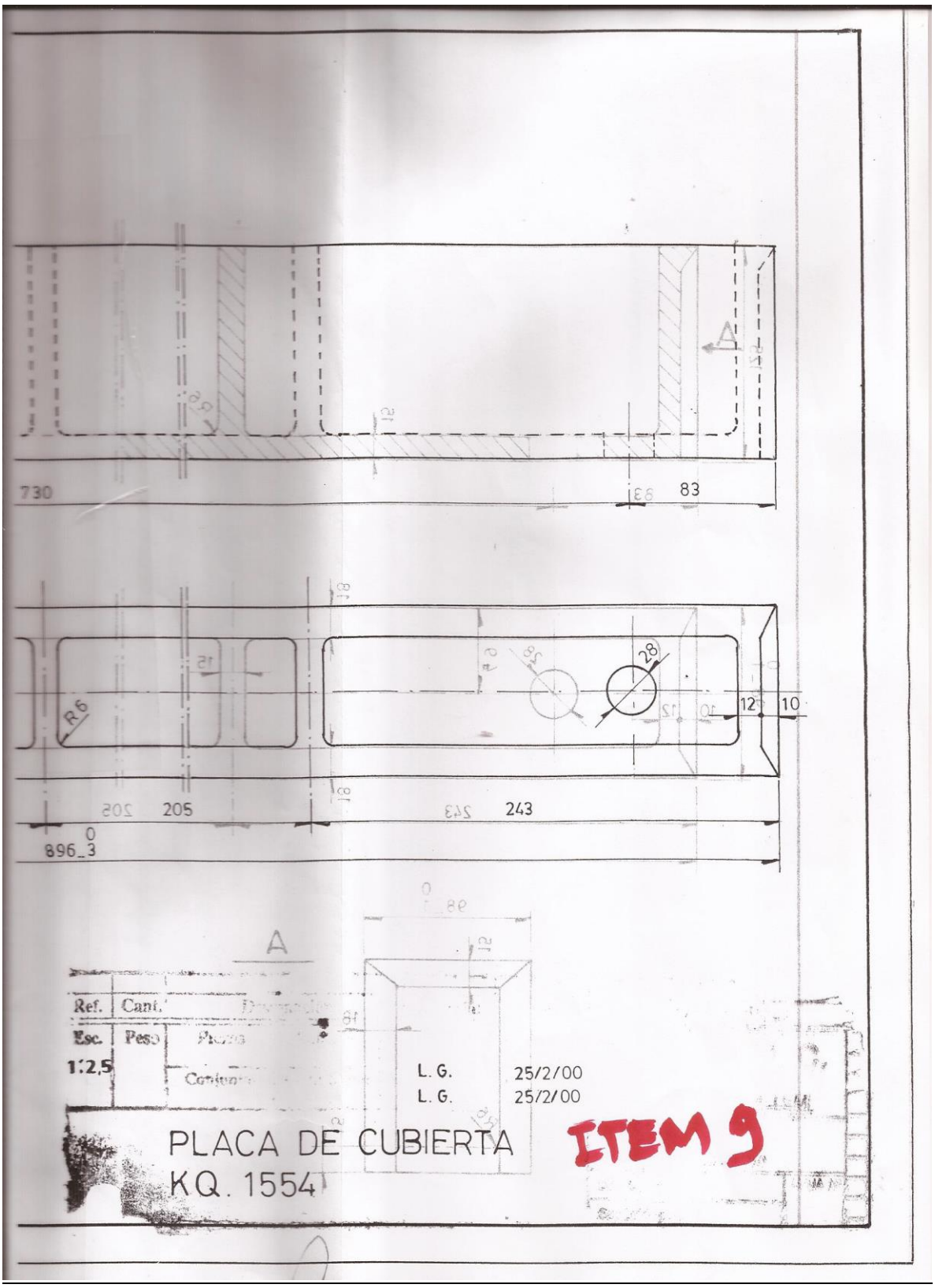
G.F.H. 346.12

sustituye a Plano de fecha 30/8/84

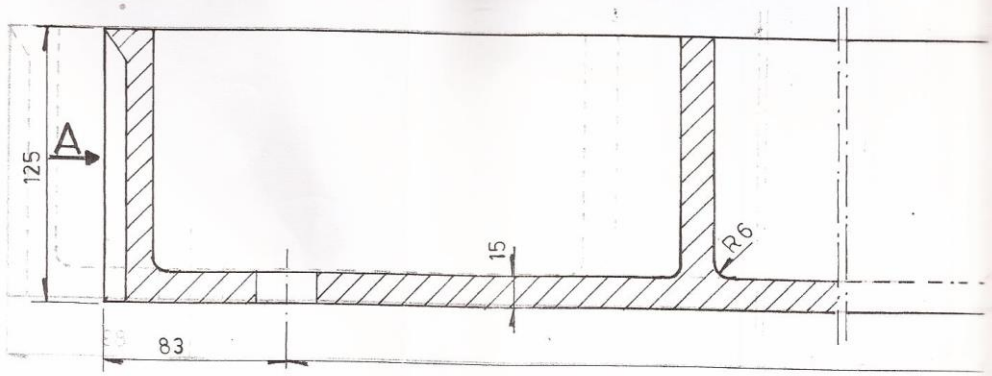

(▽)
398 -3
180
15
R5
10
20
R2
R5
22
15
R5
R5
13
R5
10
10
R5
(△)
3
45°

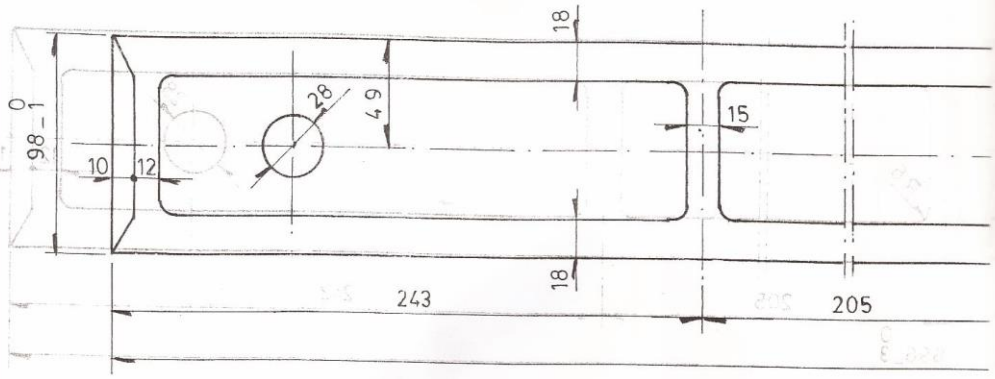

450
R5
37
18 x 18 = 324

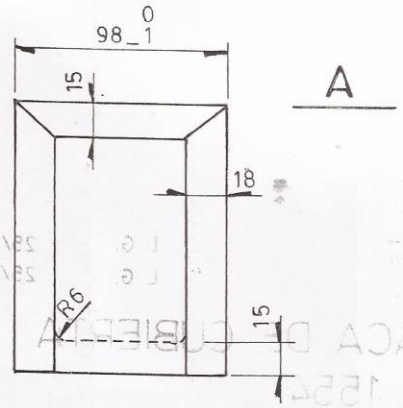

110 ± 1
80
15
R7
14
R5
5
187,5 ± 1
5x35,5 = 177,5
R50
80
75 +0,3 -0
R50
R5
5x35,5 = 177,5
R5

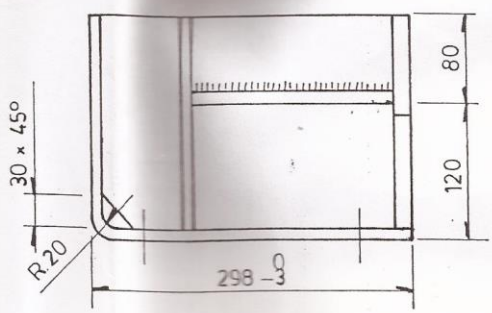


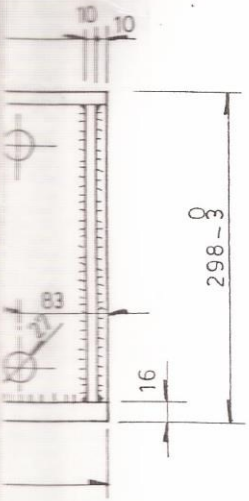
730
83
A
R6
28
12
10
205
243
896_3
0
A
Ref.
Cant.
Esc.
Peso
1:2,5
L. G.
25/2/00
L. G.
25/2/00
PLACA DE CUBIERTA
KQ. 1554
ITEM 9


A
125
15
R6
83

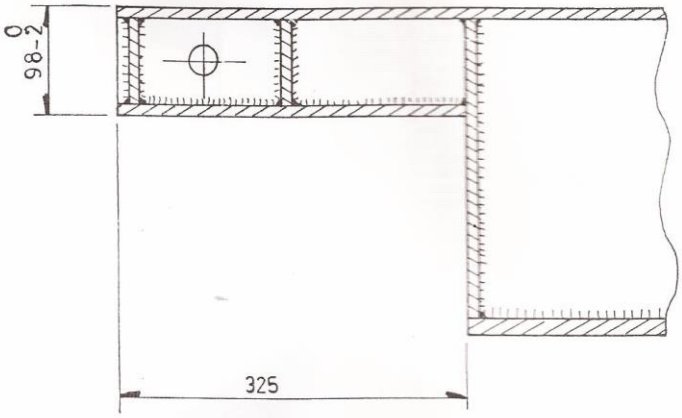

18
0
98_1
28
49
15
10
12
18
243
205

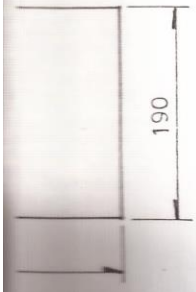

0
98_1
15
A
18
R6
15





B – B



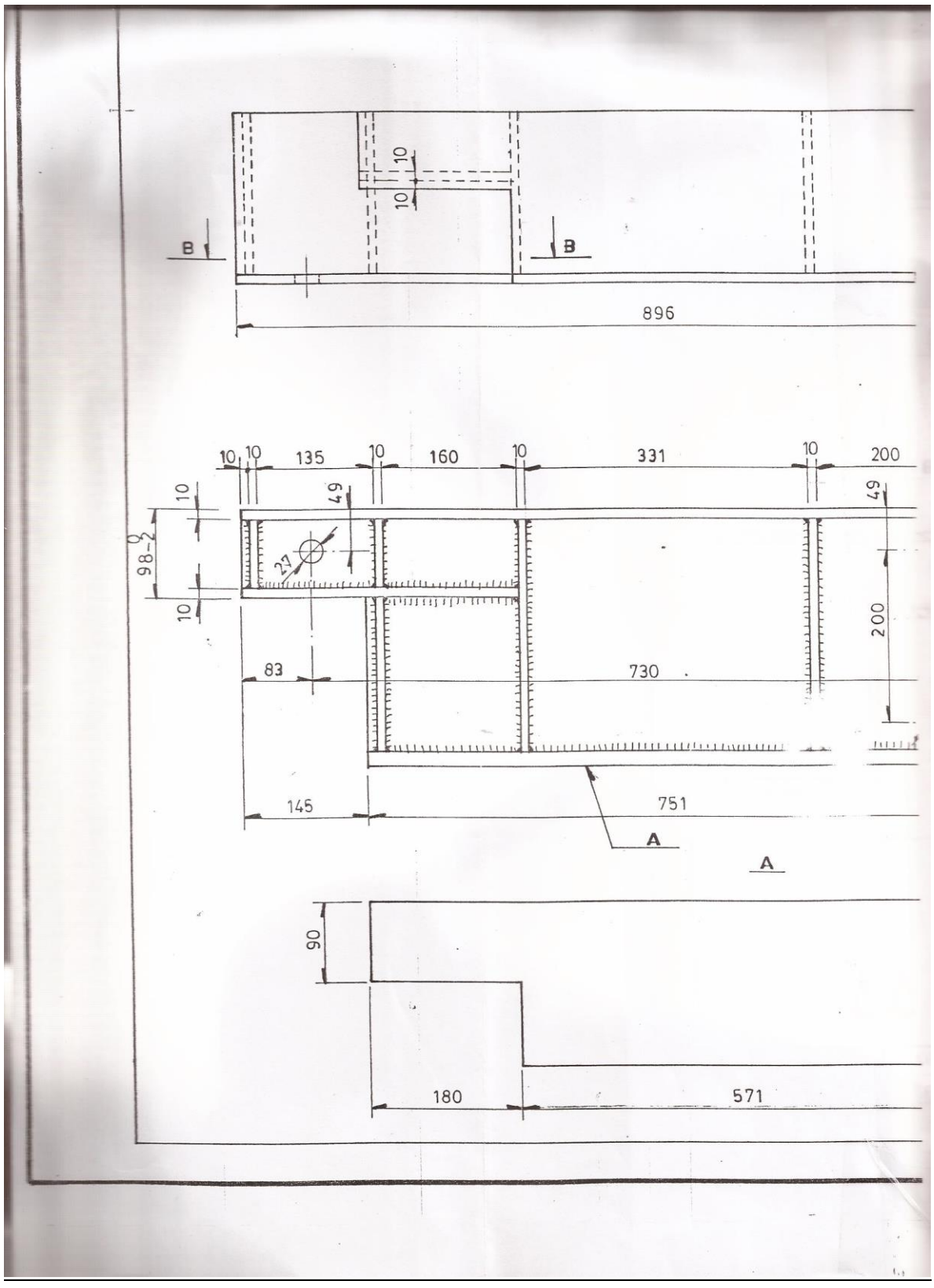


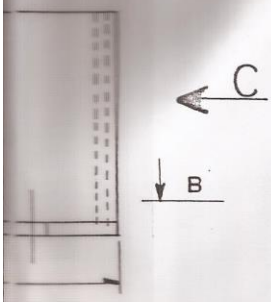
ITEM 11

ESCALA 1 : 5	D	L.GIMENEZ	F	9/6/92	I.N.C. VALLEMI
	V	L.GIMENEZ	F	12/6/92	

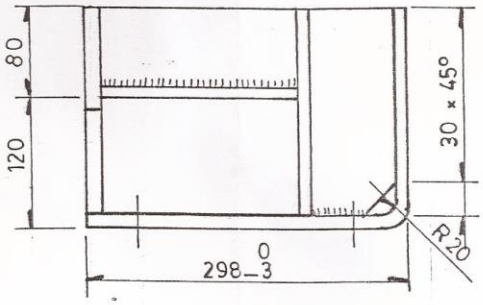
PLACA LATERAL LADO DERECHO – ENFRIADORA

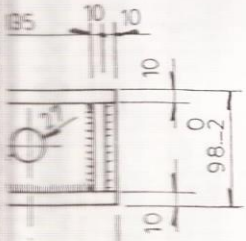
P.01


10
10
B
B
896
10
10
135
10
160
10
331
10
200
49
49
10
98-2
27
10
200
83
730
145
751
A
A
90
180
571

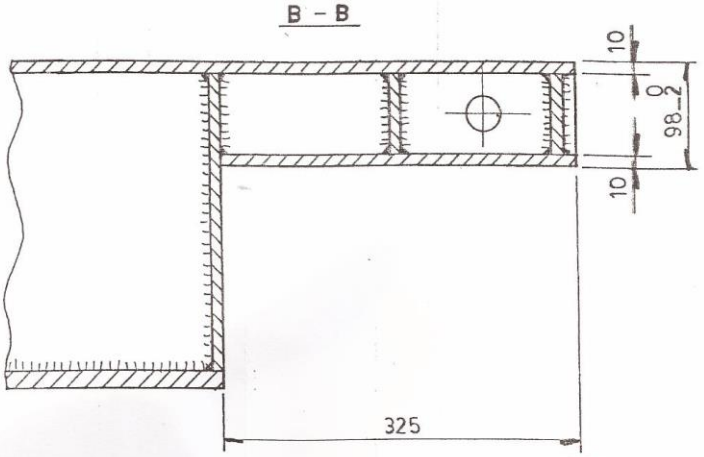


VISTA POR C





B - B

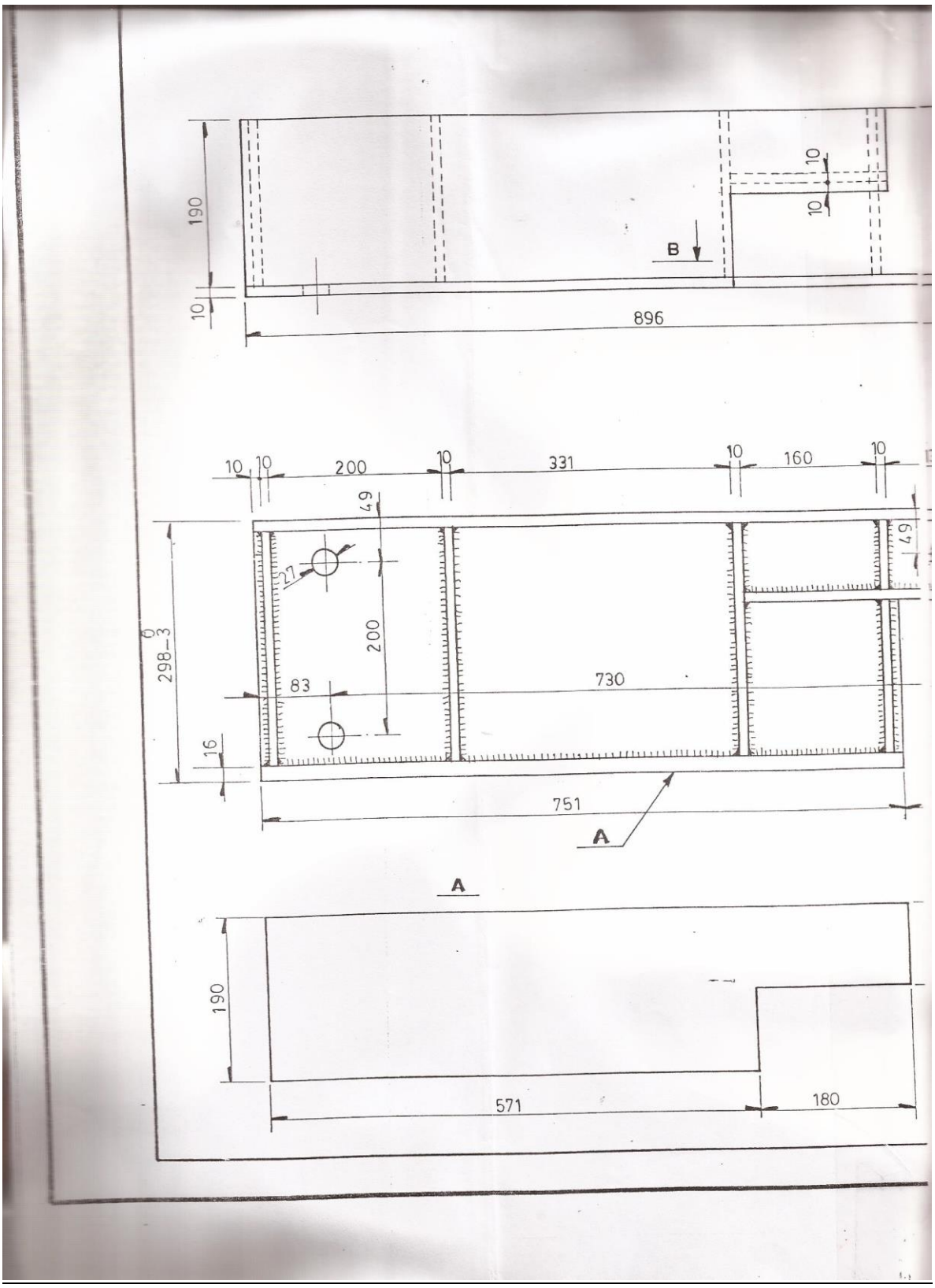


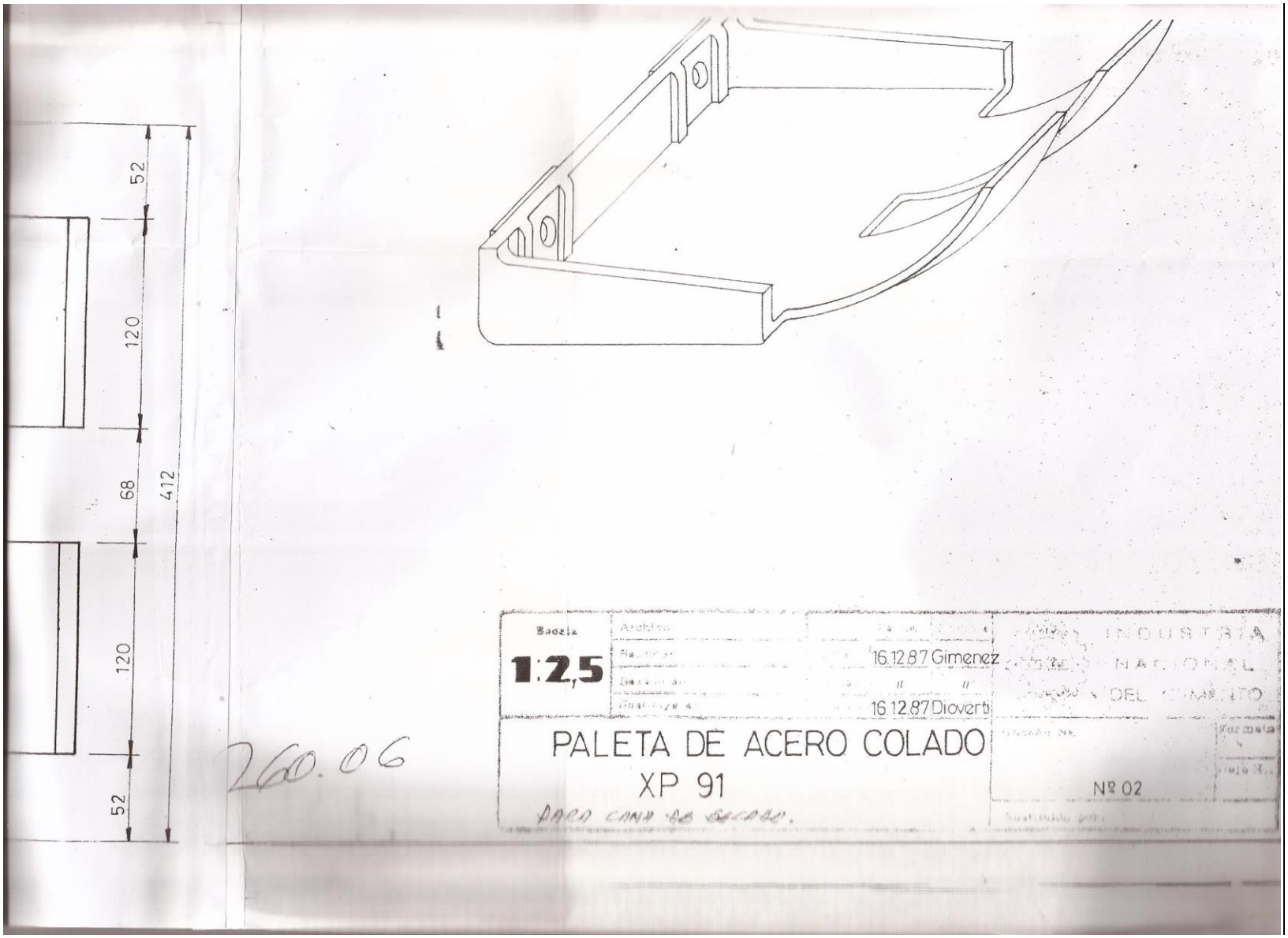
ITEM 12

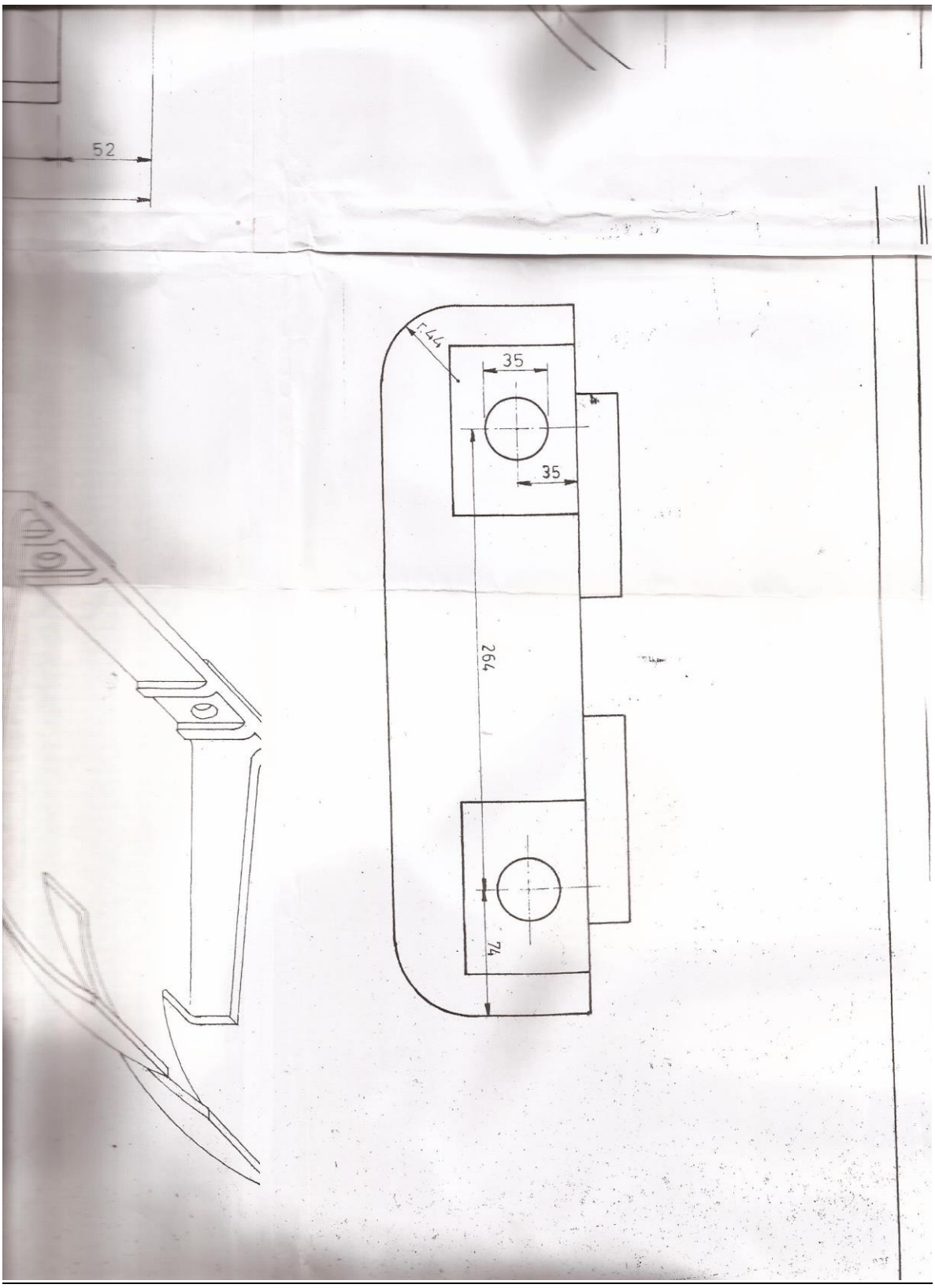
ESCALA 1:5	D	L.GIMENEZ	F	8/6/92	I.N.C. VALLEMI
	V	L.GIMENEZ	F	10/6/92	

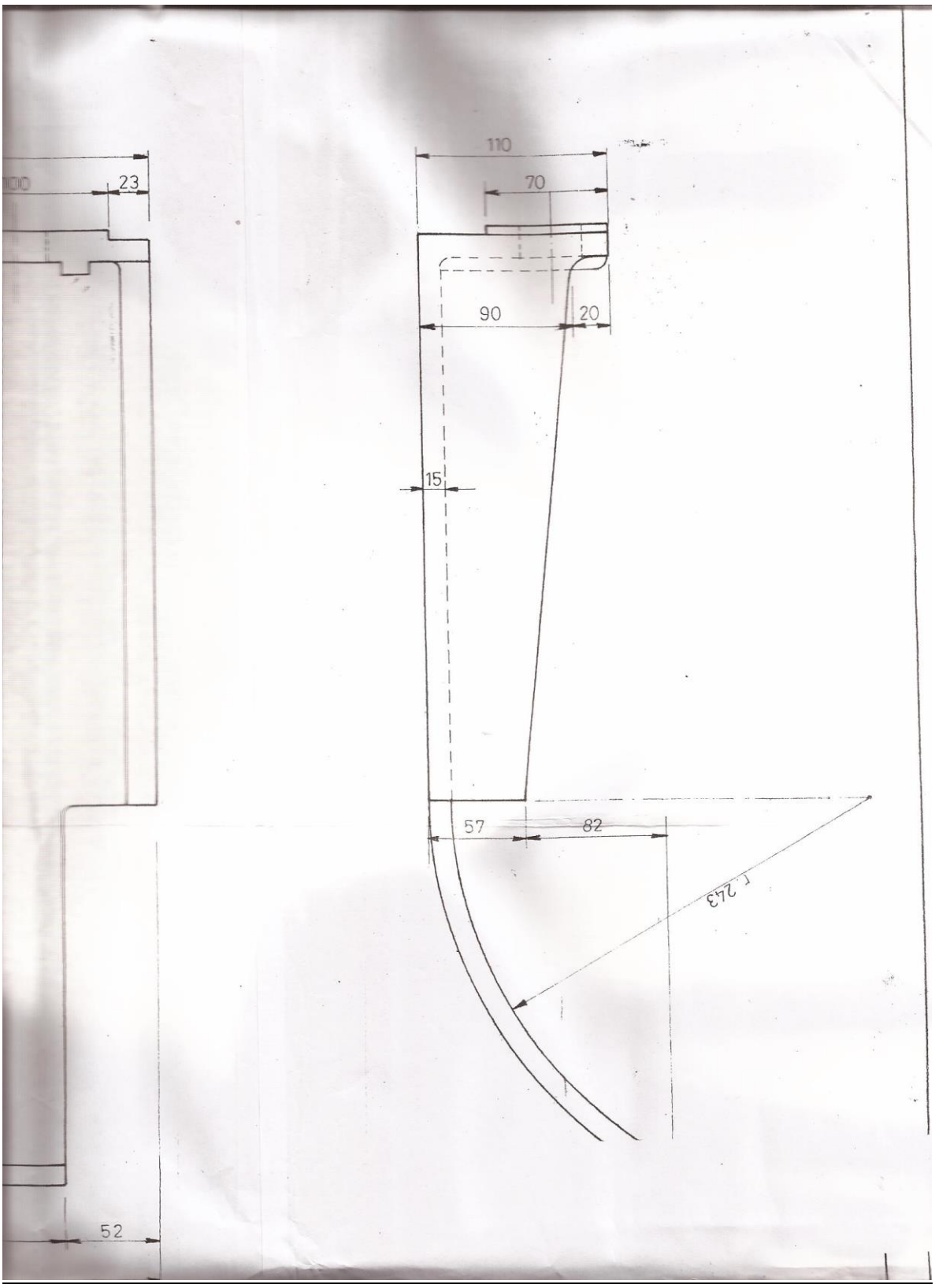
PLACA LATERAL LADO IZQUIERDO – ENFRIADORA

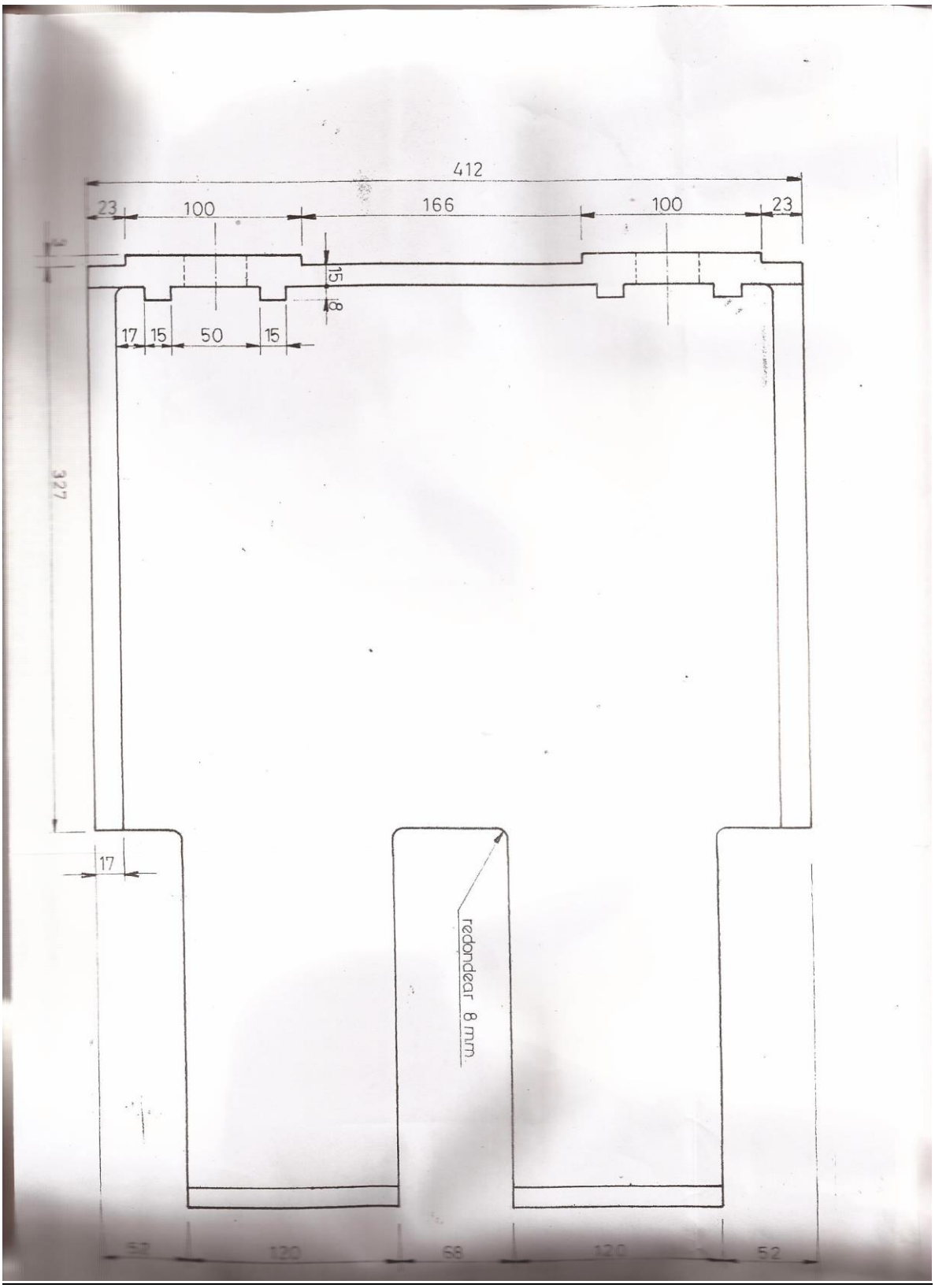
P.02

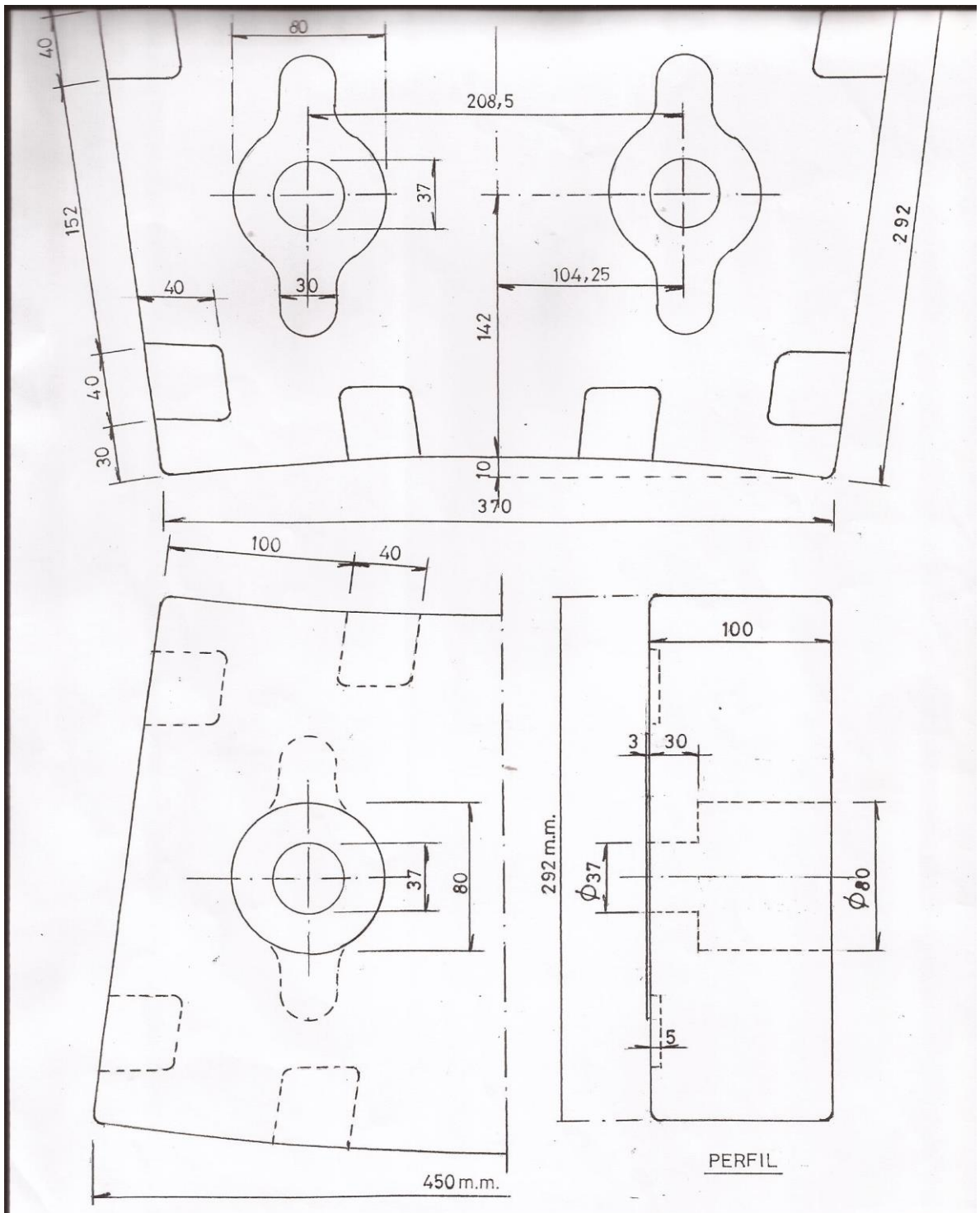

190
10
10
10
B
896
10
10
200
10
331
10
160
10
49
49
27
200
298–3
83
730
16
751
A
A
190
571
180


52
120
68
412
120
52
Escala
1:2,5
16.12.87 Gimenez
16.12.87 Dioverti
INDUSTRIA
NACIONAL
DEL CEMENTO
PALETA DE ACERO COLADO
XP 91
PARA CAMA DE SECADO.
Nº 02
260.06


52
r44
35
35
264
74

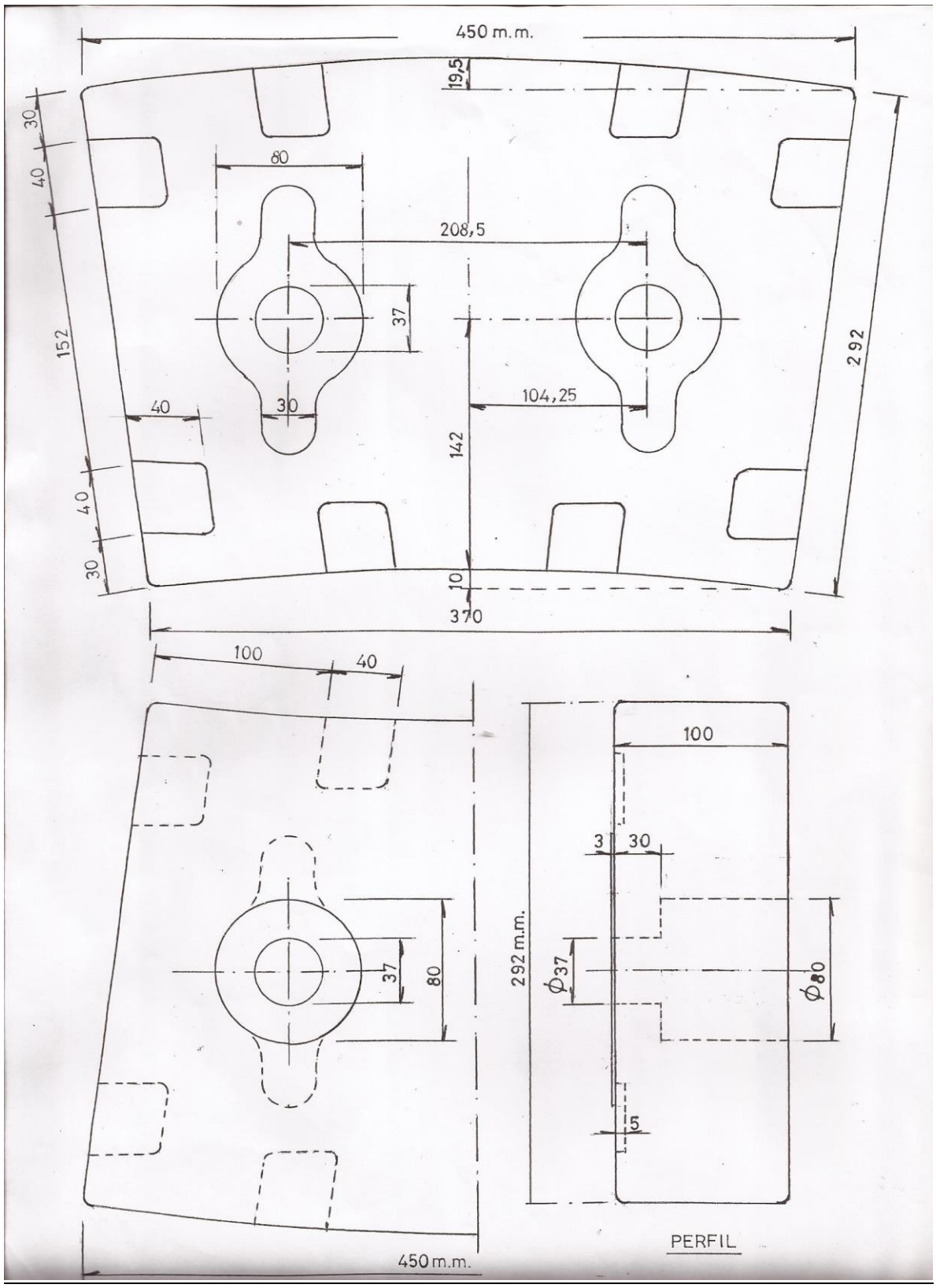

23
52
110
70
90
20
15
57
82
r 243

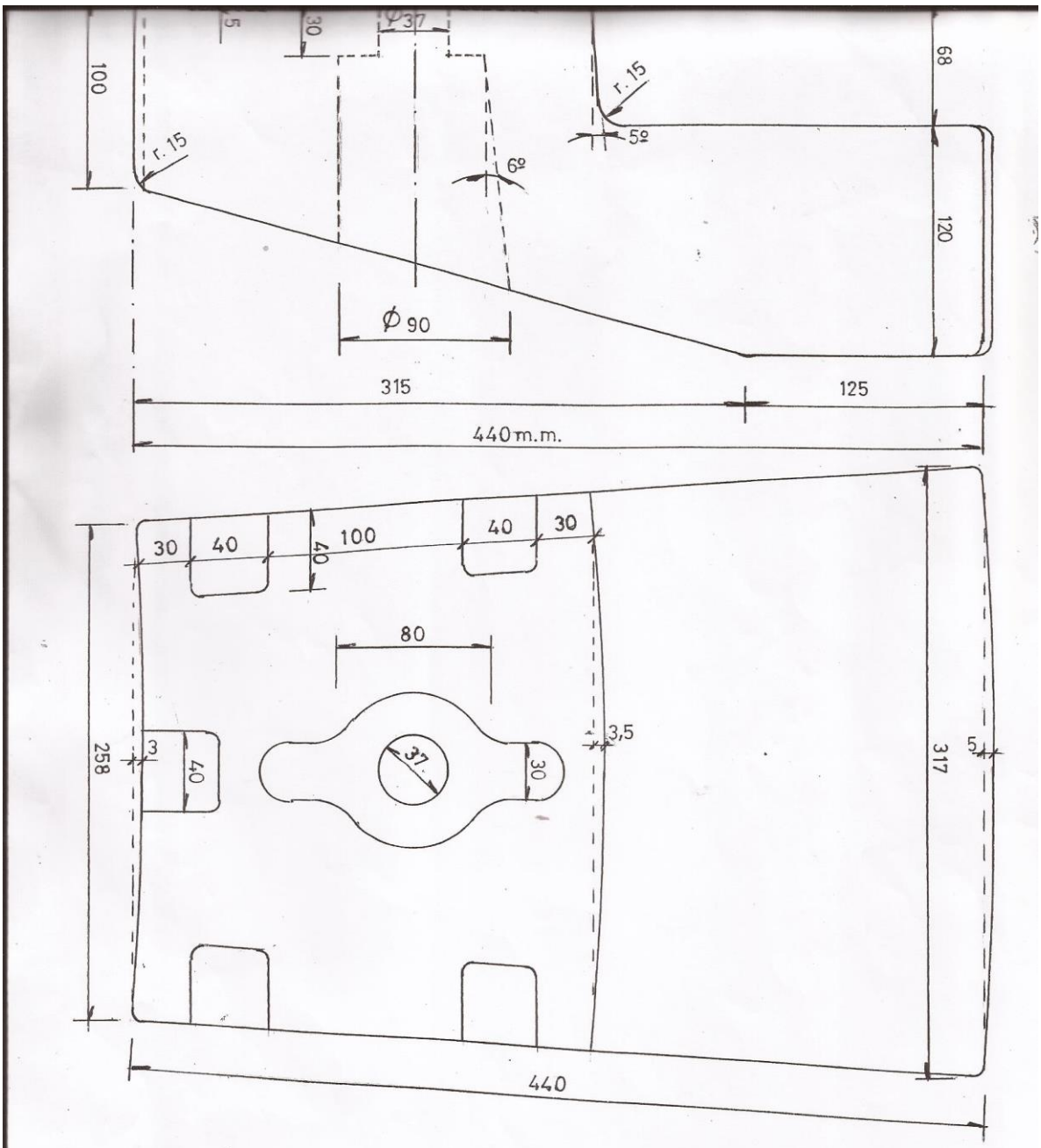

412
23
100
166
100
23
15
8
17
15
50
15
327
17
redondear 8 mm
57
120
68
120
52



ESCALA	D	L. GIMENEZ	F	25/03/14	I. N. C.
1/2,5	PLACA XP 22				

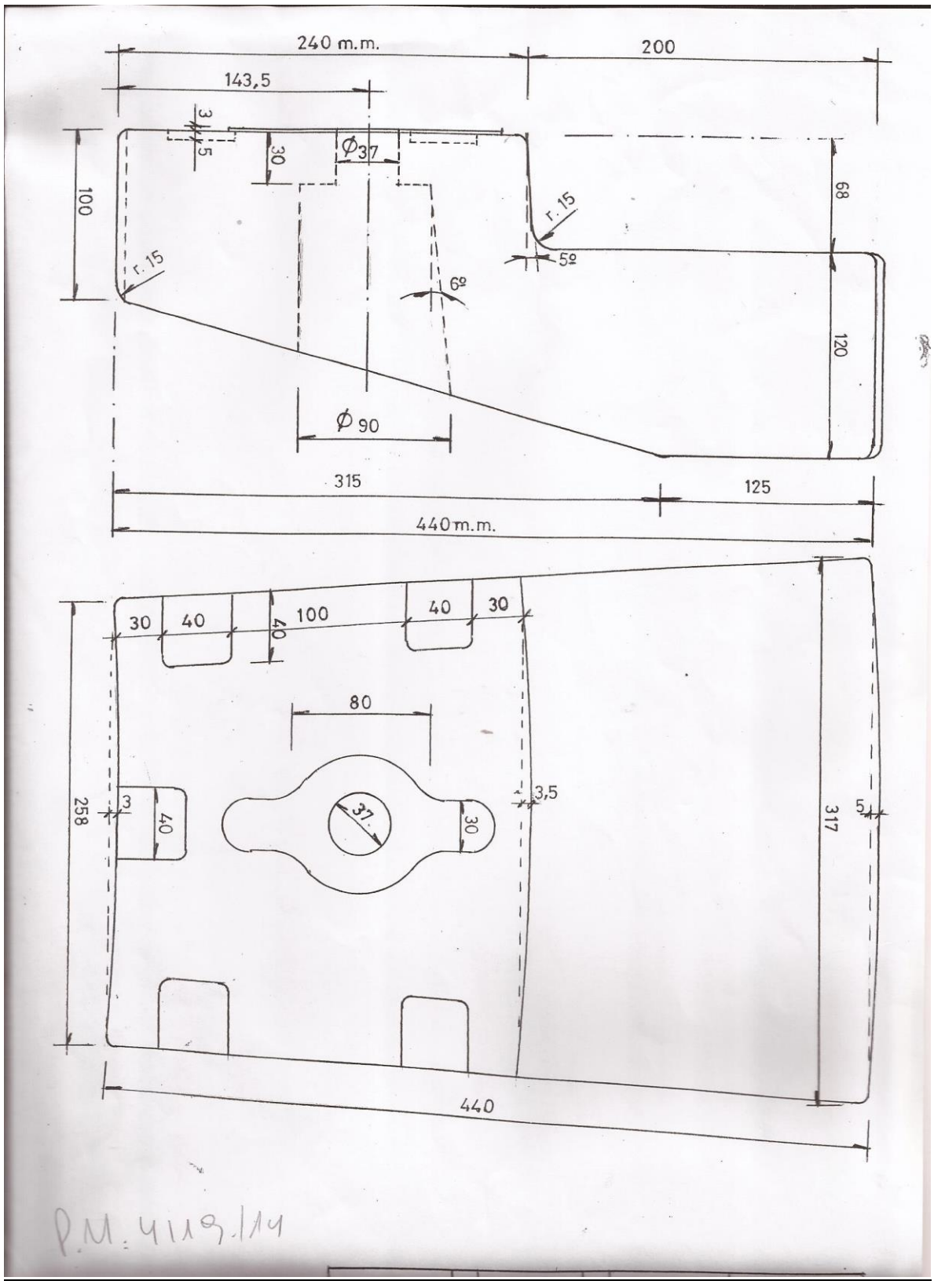
RM. 4119/14


450 m.m.
19,5
30
40
80
208,5
37
152
292
40
30
104,25
142
40
30
10
370
100
40
100
3
30
292 m.m.
37
80
5
450 m.m.
PERFIL



P.M. 4119.114

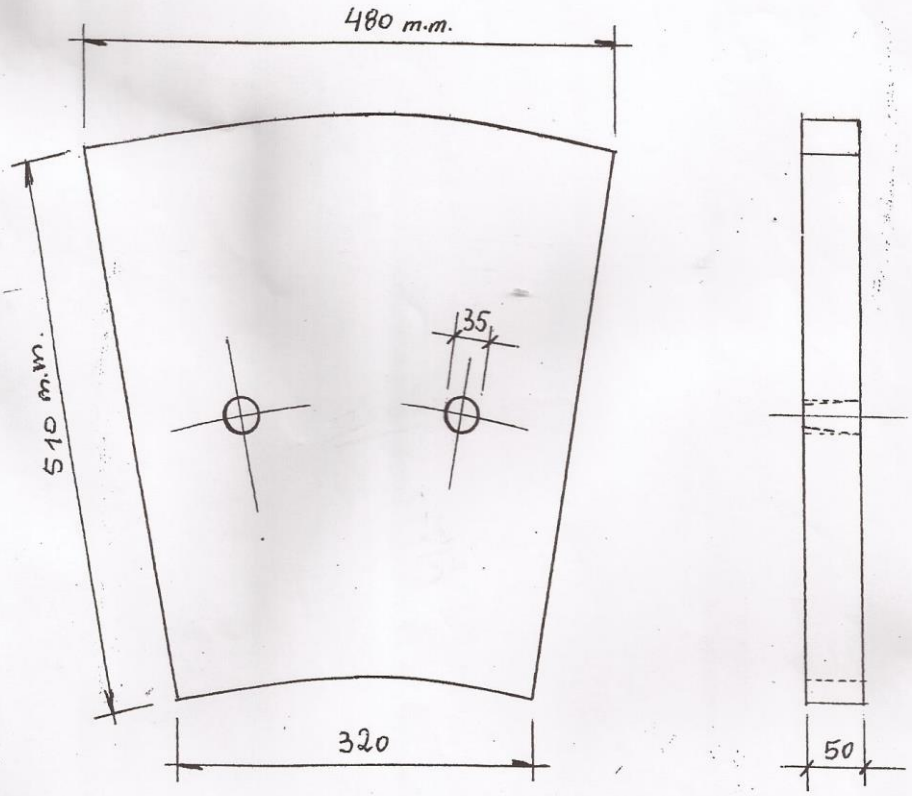
ESCALA	D	L.GIMENEZ	F	24/03/14	I.N.C.
1/2,5	PLACA XP 24				


240 m.m.
200
143,5
3
5
30
Ø37
100
r. 15
68
r. 15
5º
6º
120
Ø 90
315
125
440 m.m.
30
40
40
100
40
30
80
258
3
40
37
30
3,5
317
5
440

P.M. 4119.114

PM Nº 4121/2014 – ÍTEM Nº 1

PLACA LATERAL EXTREMO
MOLINO DE CEMENTO

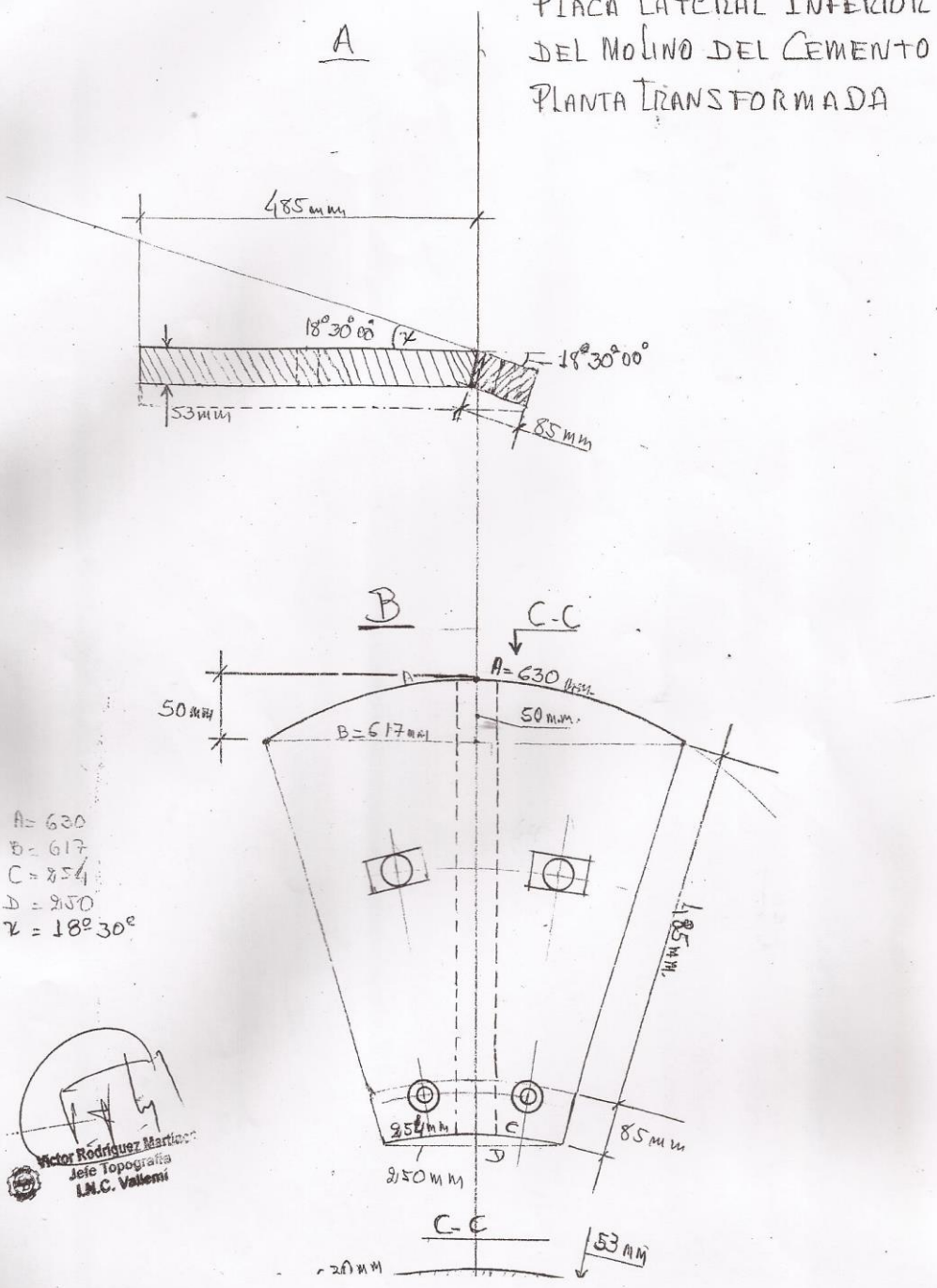


C. Tref

PM Nº 4121/2014 – ÍTEM Nº 2

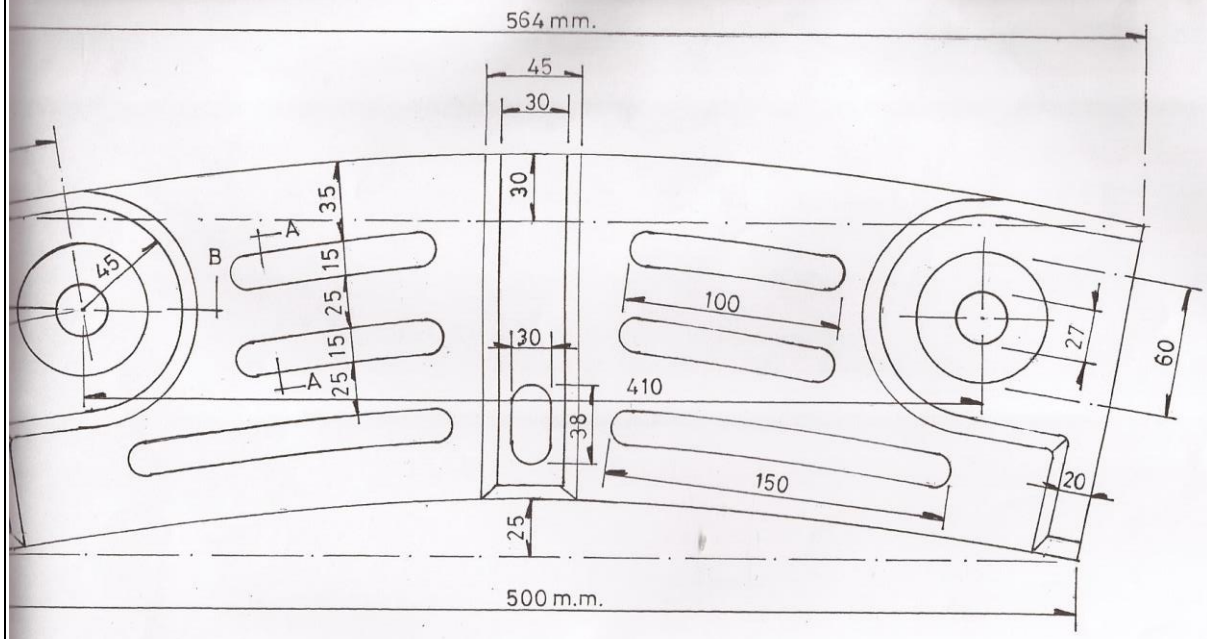
LADO ENTRADA

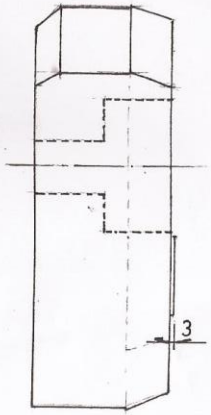
PLACA LATERAL INFERIOR
DEL MOLINO DEL CEMENTO
PLANTA TRANSFORMADA



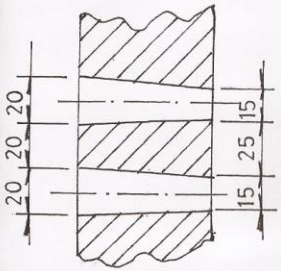
A= 630
B= 617
C= 854
D= 950
α = 18º 30'

Victor Rodriguez Martinez
Jefe Topografía
I.N.C. Vallemi

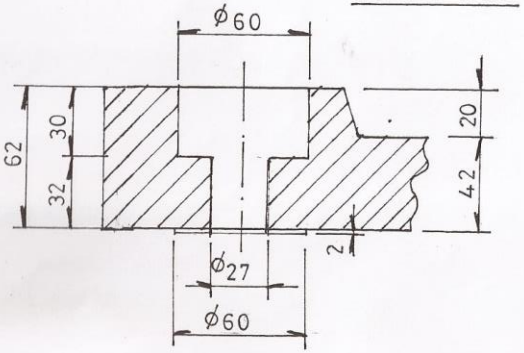




CORTE A_A



CORTE B_B



REJILLA INTERMEDIA DE EXTREMO

MOLINO DE CEMENTO – VALLEMI

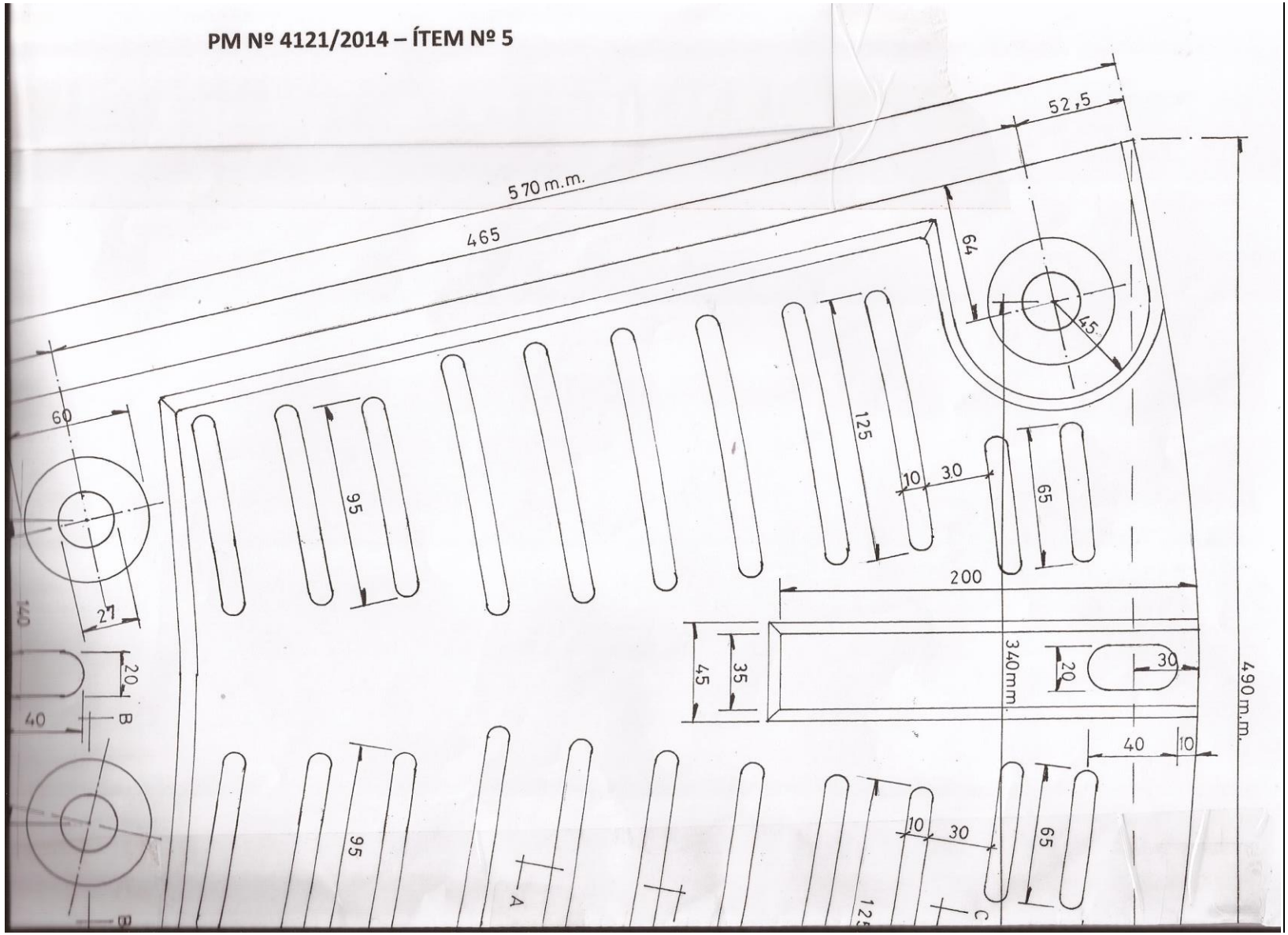
DIBUJO : LUIS GIMENEZ

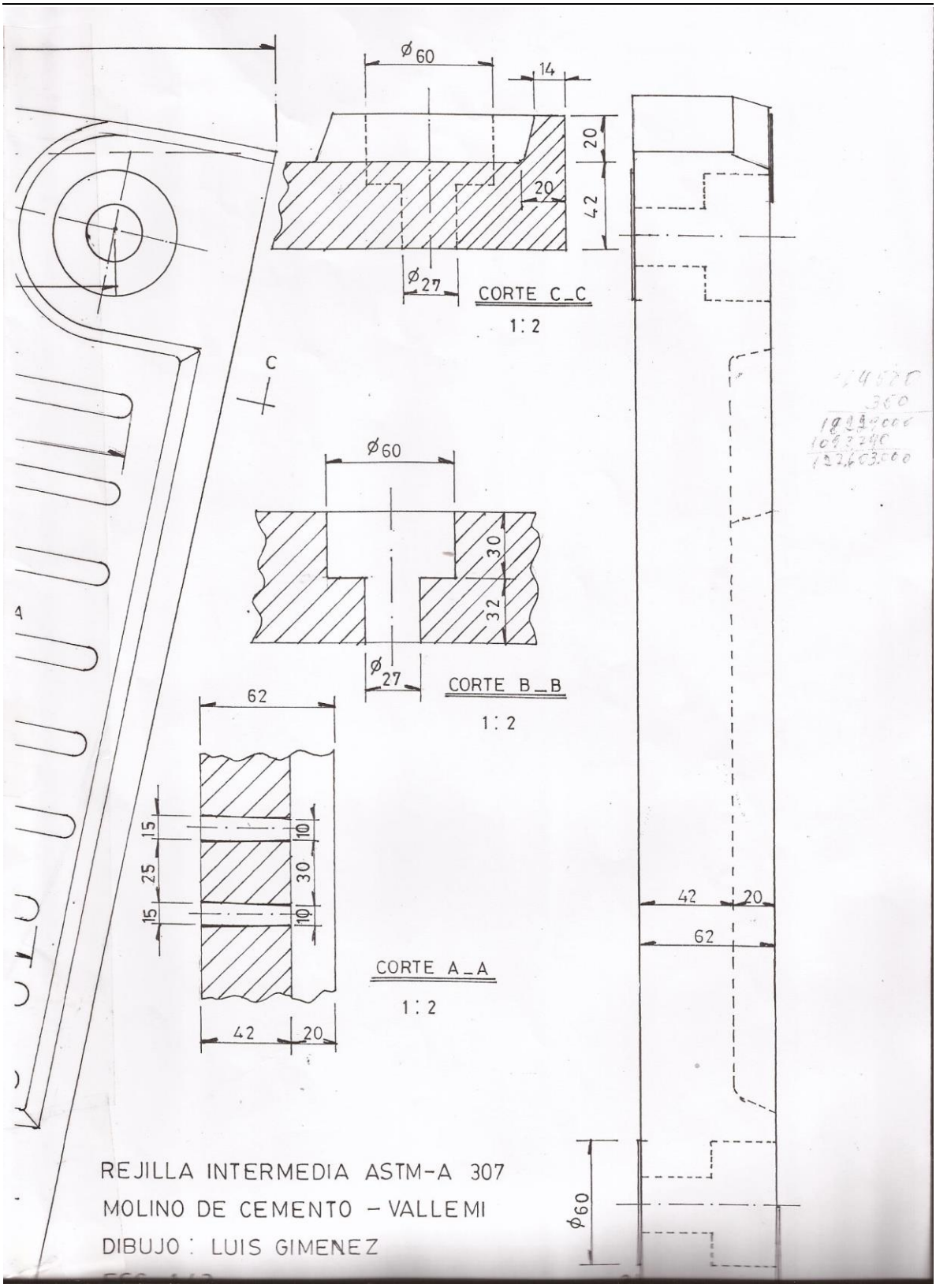
ESC. : 1 / 2,5

AG06023A2 3 N 350

PM Nº 4121/2014 – ÍTEM Nº 4

PM Nº 4121/2014 – ÍTEM Nº 5

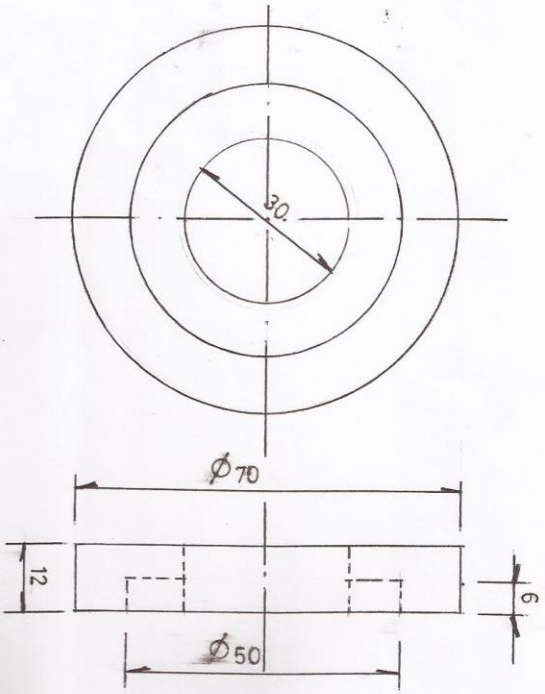


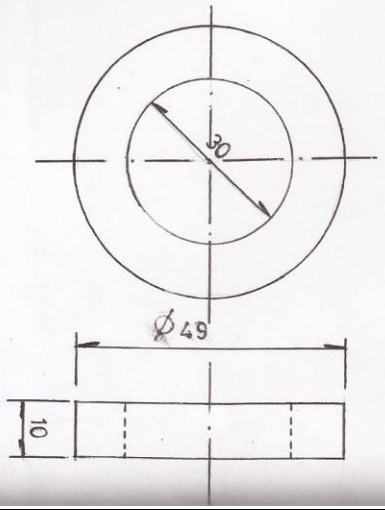

ø60
14
20
20
42
ø27
CORTE C_C
1:2
C
ø60
30
32
ø27
CORTE B_B
1:2
62
15
25
15
10
30
10
42
20
CORTE A_A
1:2
42
20
62
ø60
REJILLA INTERMEDIA ASTM-A 307
MOLINO DE CEMENTO – VALLEMI
DIBUJO : LUIS GIMENEZ

PM Nº 4121/2014

TORNILLOS PLACA lateral
y regilla inferior
(con tuerca)

PM Nº 4121/2014 – ÍTEM Nº 7





ESCALA	D	L. GIMENEZ	F	20/ 03/ 14	I. N.
1 : 1	ARAÑA DE LA Y ANILLO DE GOMA MOLINO DE CEMENTO				