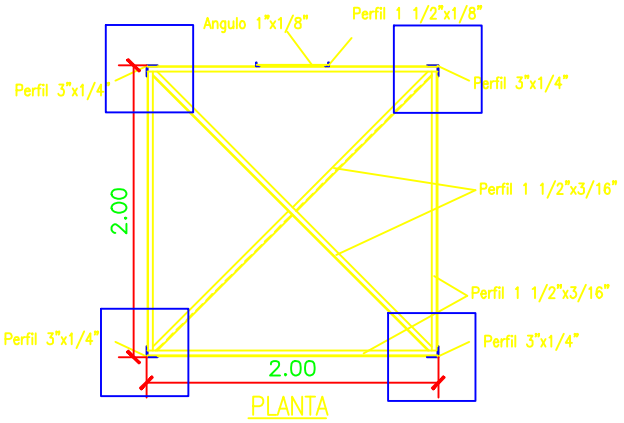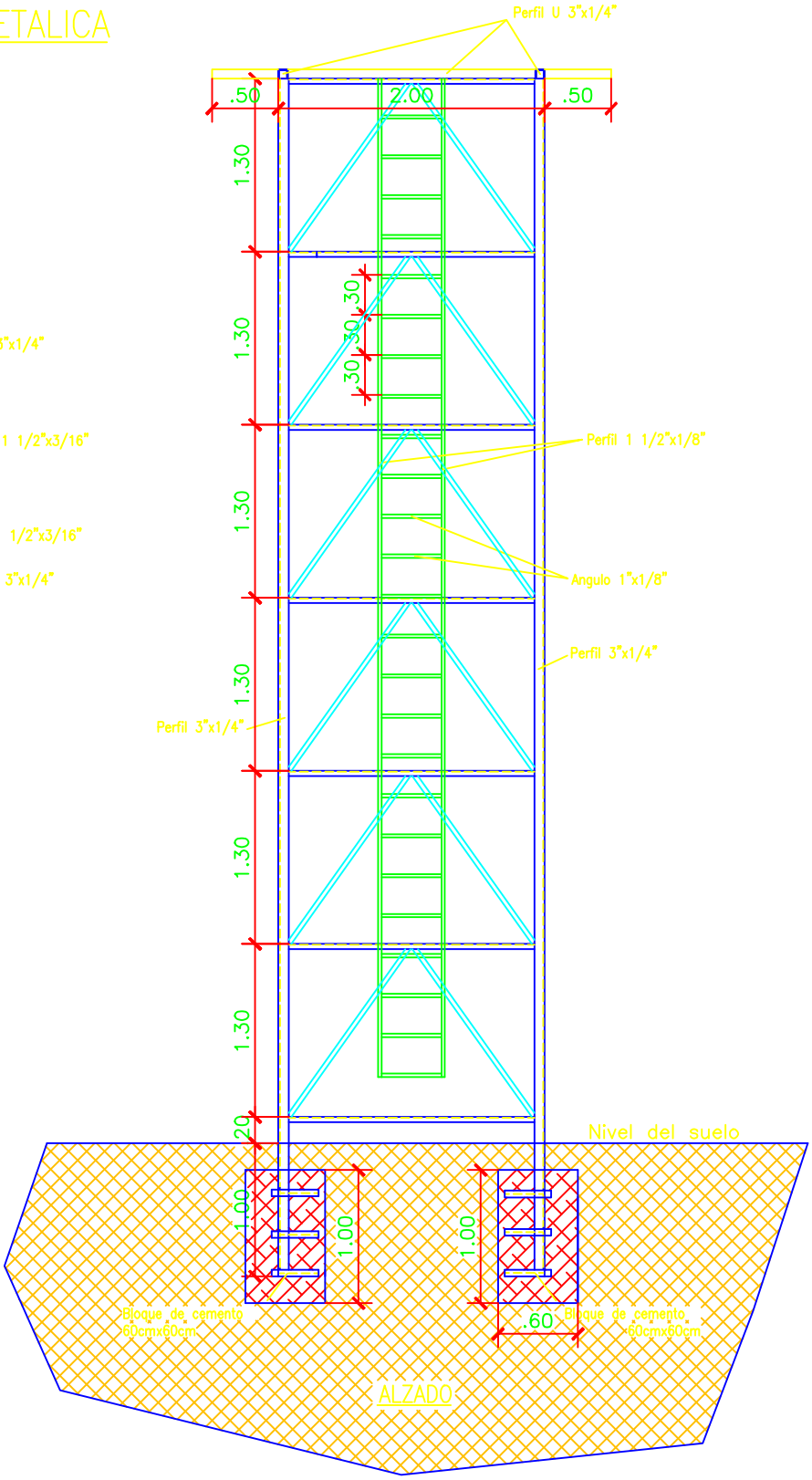ESTRUCTURA METALICA